

Northwest Construction Consumer Council

**Supply Chain Management in EPC Delivery
May 31 2012**

Presented by: Greg Tardanico, V.P. Procurement



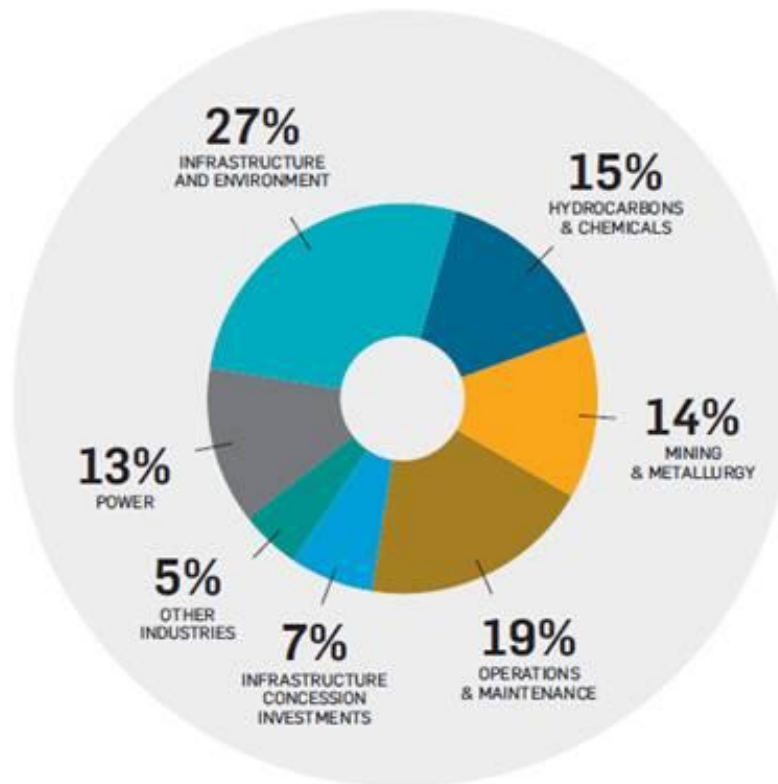
What I Will Talk About

- Who SNC-Lavalin is
- What SNC-Lavalin's procurement model consists of
- Case study highlighting the value project procurement can bring in achieving project key results and managing project risks

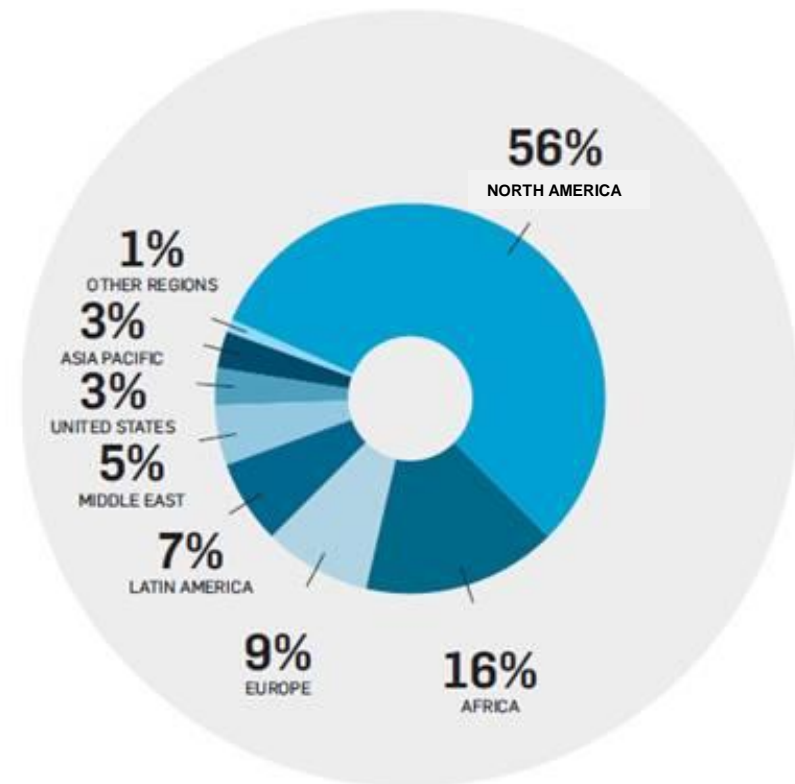
SNC-Lavalin

- § Founded in 1911
- § A world leader in engineering and construction
- § Revenue: \$7.2 Billion in 2011
- § Backlog: \$10.0 Billion
- § Permanent offices in more than 30 countries
- § Projects in more than 100 countries
- § 28,000 staff speaking over 50 languages

2011 Revenues

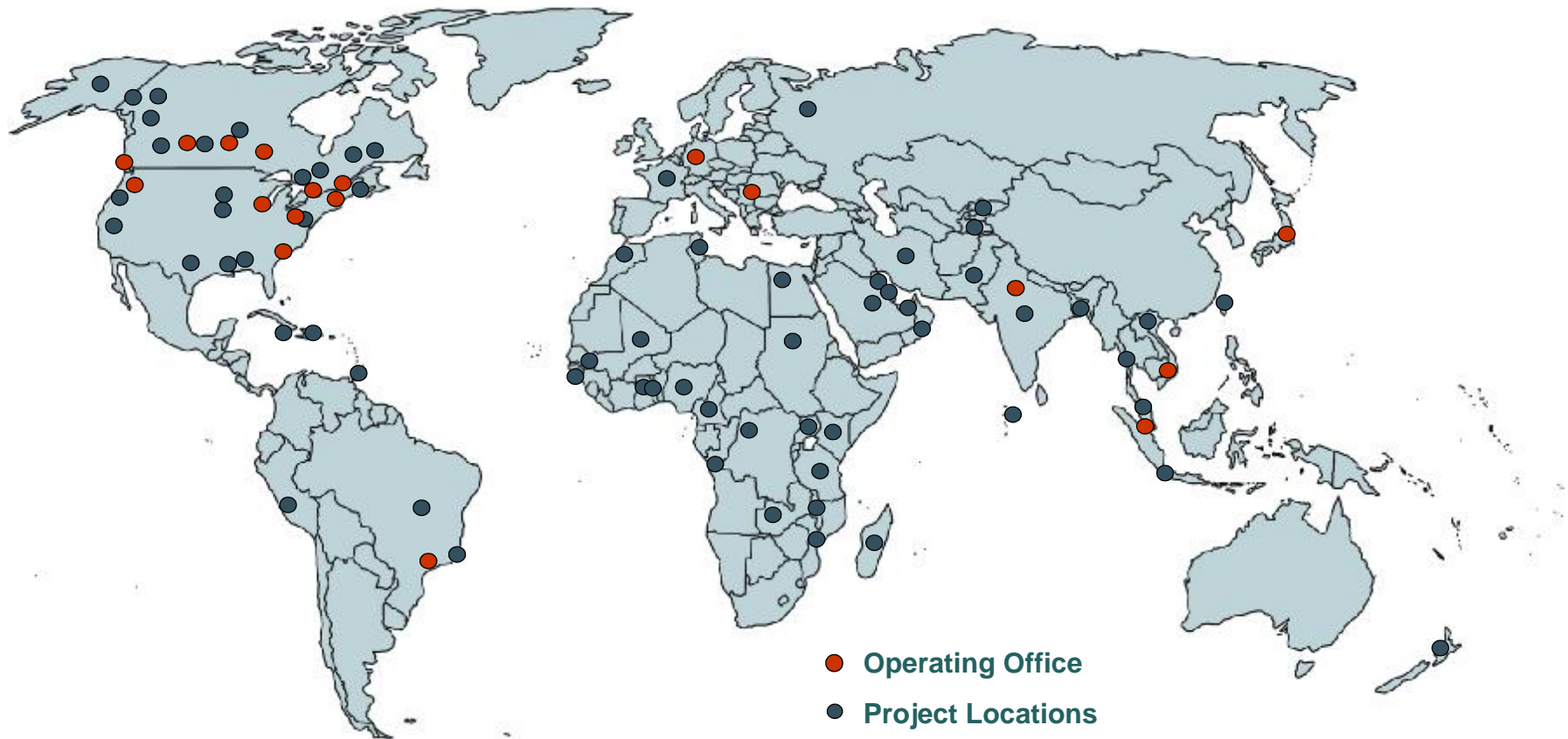


Diversity by
industry segment



Diversity by
geographic area

SNC-Lavalin Global Power Global Presence



The Power Group

Our Power Group has 100 years of experience in over 100 countries. Our projects now represent an installed capacity of more than 350,000 megawatts, 110,000 kilometers of transmission and distribution lines, and 1,600 substations around the world.



Brilliant Expansion Project
British Columbia, Canada



AltaLink Southwest Development Project
Alberta, Canada



Becancour Combined Cycle
Cogeneration Project
Becancour, Quebec, Canada

Nuclear

19,400 MW

- CANDU Nuclear Plants
- Steam Generator Replacements



Point Lepreau Nuclear
Generating Station
New Brunswick, Canada



Prairie Island Nuclear
Generating Plant
Red Wing, Minnesota

Transmission and Distribution



- 650+ T&D professionals across Canada, and more than 2,000 worldwide with operating offices in Brazil, the Middle East and India
- Expertise in projects from distribution voltages up to 800 kV AC and +/- 600 kV DC



111,000 KM

Transmission System Upgrade Project
El Salvador

Three Sisters Underground Conversion
Project
Canmore, Alberta, Canada

Hydro



280,000 MW

- 20 turnkey hydroelectric projects
- Designed and managed construction of 50 hydroelectric power stations for total installed capacity of 24,600 MW
- Studied over 150 hydro power stations in Canada and 32 other countries
- Rehabilitated 18 dams and 34 power stations



Shipshaw Optimization Project
Quebec, Canada



Karebbe Hydroelectric Project
Sorowako, Sulawesi, Indonesia

Thermal Power

48,000 MW



SNC-Lavalin Thermal Power Division Headquarters
Bothell, Washington

- Projects on Six Continents
- Natural Gas, Renewable Energy, Alternative and Waste to Energy
- Permanent Offices in Seattle, Vancouver, BC, Warsaw, Poland and Bangkok, Thailand



Patnow Project
Konin, Poland



Hadjret en Nous Project
Algeria

Natural Gas Projects



Portlands Energy Centre
550MW Combined Cycle Power Plant
Toronto, Ontario



Goreway Station
880MW Combined Cycle Power Plant
Brampton, Ontario



Skikda
820MW Combined Cycle Power Plant
Skikda, Algeria



Aughinish
150MW Combined Heat and Power Plant
Askeaton, Ireland

Biomass and Waste-to-Energy Projects



Fibrominn
55MW Biomass (Turkey Litter) Power Plant
Benson, Minnesota



Anderson
49MW Wood Waste-to-Energy Power Plant
Anderson, California



Ridge Generating Station
40MW Wood Waste and Tire-Fueled Power Plant
Lakeland, Florida



Sterling
26MW Tire-Fueled Power Plant
Sterling, Connecticut

Municipal Solid Waste Projects



Brandon
1,000TPD MSW Resource Recovery Facility
Brandon, Florida



Okahumpka
15MW/530TPD MSW Power Plant
Okahumpka, Florida



Burlington
200TPD Biomass Gasification Facility
Burlington, Vermont



Pusan
400TPD MSW Incineration Plant
Pusan, Korea

Coal Projects



Patnow
460MW Lignite Supercritical Thermal Power Plant
Warsaw, Poland



Genesee
800MW Coal-Fired Thermal Generating Station
Edmonton, Alberta, Canada



Paiton
800MW Thermal Generating Station
East Java, Indonesia



Battle River
675MW Thermal Generating Station
Alberta, Canada

Other Projects



Honey Lake
30MW Wood-Fired and Geothermal Power Plant
Wendel, California



Corinto
70.5MW Barge Mounted Floating Power Plant
Nicaragua



10.5MW Landfill Gas Power Plant
Roosevelt, Washington



Atlantic City
200,000 pph District Heating/Cooling Facility
Atlantic City, New Jersey

Industry Leading Installations



Astoria Phase II
Project Finance International
Americas Power Deal of the Year, 2009
Power Magazine Top Gas Plant 2011
ENR New York Award of Merit 2011



Differentiators in Contracts

EPC

- Firm fixed price
- Firm schedule
- Firm performance
- Wrapped responsibilities for all 3rd party commitment
- PO's/payment on our paper
- High risk for Contractor
- Higher CAPEX
- Low risk for Owner

vs.

EPCM

- Fixed fee variable cost
- Target schedule (usually bonus to meet/better)
- No performance guarantees
- Administration rights only for all 3rd party commitments
- PO's/Payments on Owner paper
- Lower risk for Contractor
- Lower CAPEX
- Higher risk for Owner

PROJECT PROCUREMENT – THE SNC-LAVALIN MODEL

- All activities related to the acquisition of goods and services from initial requirement identification thru completion of commissioning at site and at warrant expiry.
- Procurement ≠ Only Purchasing!



Purchase Orders



Transportation



Fabrication Inspection



Site Material Inventory



Contracts



MAIN OBJECTIVES OF PROJECT PROCUREMENT?

- A clear understanding of requirements are defined
- Strategies have been set for managing risks
- Qualified suppliers are sourced/invited for the bidding process
- Goods and Services:
 - Are obtained at fair and reasonable prices within project budget
 - Meet the specified contractual (spec, performance, legal and quality) requirements
 - Are delivered in a timely manner as per the project schedule

PROCUREMENT DISCIPLINES

Site Material
Control

Sourcing

Purchasing

Quality Surveillance
& Inspection

**Project
Procurement
Management**

Contract
Administration

Logistics

Expediting

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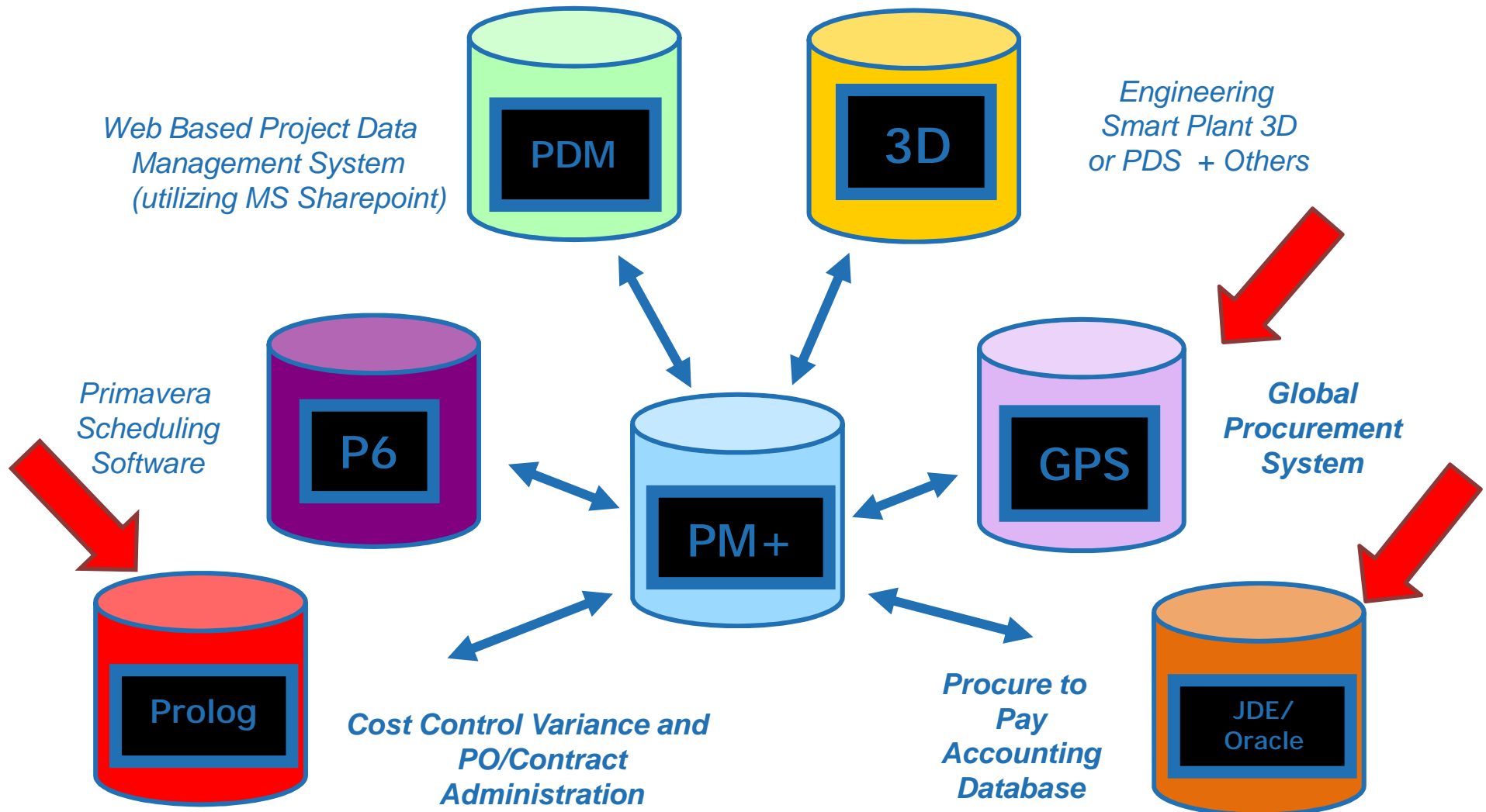
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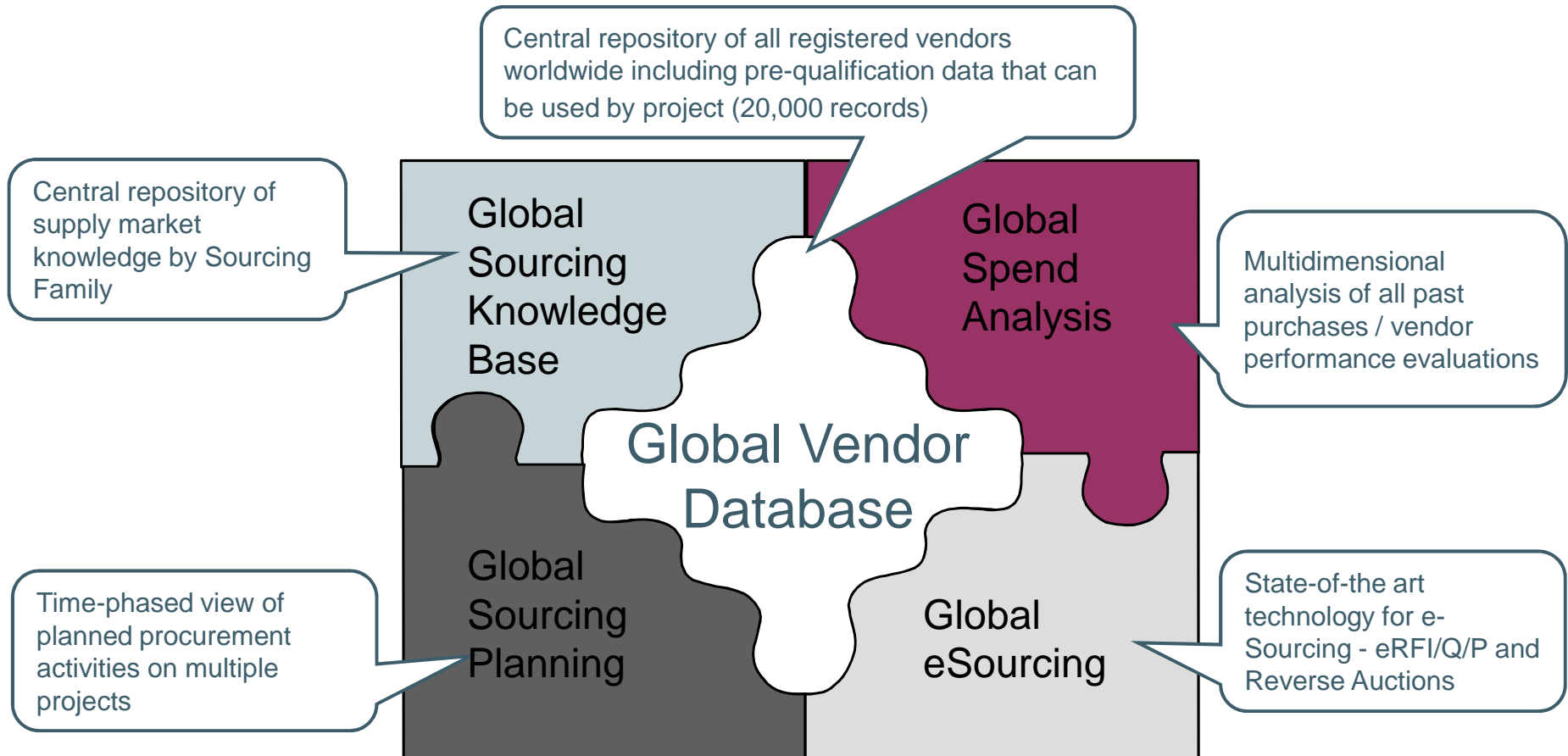
Logistics

Expediting

Integrated Project Delivery Systems



Procurement – GPS Tool



Procurement – Global Expertise



EXPERTS

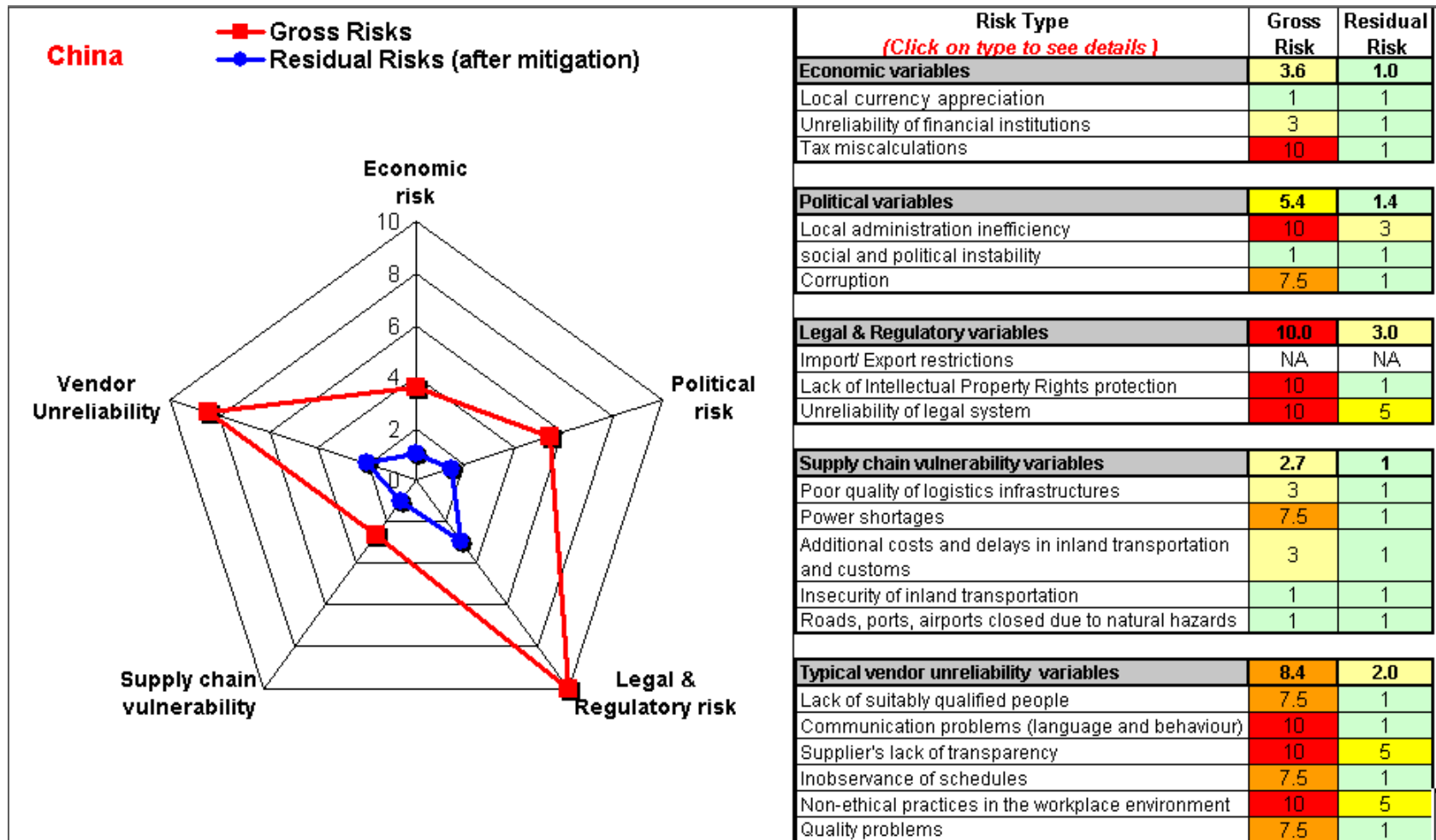
Global Sourcing

Category Management

Global Logistics

Procurement Risk
Management

Procurement – Country Sourcing Risk



Procurement – Spend Analysis Module

Emptoris SPEND ANALYSIS SNC Lavalin | JACQUES.LANDRY | CHANGE PASSWORD | CONTACT EMPTORIS | HELP | LOG OFF

View: Search Feedback Preferences Admin Viewer Emptoris

View Type: Dimensions [Bookmark This View](#)

Filter(s)	SPEND	PAYMENTS	COUNT	
SNC Lavalin > SNC Lavalin	\$31,894,691,484		451,977	Remove All Filters
Vendor > Multiple Keep Only Members	\$6,771,006,309		92,733	Remove Filter
Sourcing Category > ELECTRICAL EQUIPMENT	\$1,363,836,194		18,075	Remove Filter
Intersection:	\$1,288,384,727		16,414	

Sourcing Category (1 of 1)		Vendor (449 of 449)	
	SPEND		SPEND
--- ELECTRICAL EQUIPMENT (Total)		--- ABB Ltd	\$436,258,638
----- OUTDOOR POWER EQUIPMENT		--- Sojitz Corporation	\$159,157,757
----- TRANSFORMERS - MV		--- Areva	\$89,206,574
----- UPS AND DC POWER SUPPLY		--- Siemens AG	\$52,109,766
----- TRANSFORMERS - HV (> 13.2 KVD)		--- Alstom SA	\$30,558,859
----- RECTIFIERS & REGULATORS		--- Rockwell Automation	\$29,569,010
----- MOTOR CONTROL SYSTEMS		--- Electro Mechanical Company LLC (Siemens)	\$29,451,703
----- SWITCHGEARS - MV		--- Schneider Electric SA	\$26,929,285
----- ELECTRICAL MOTORS - LV		--- Powell Industries Inc	\$12,773,644
		--- WEG	\$12,541,042

GEOGRAPHY (7 of 7)		SPEND	COUNT
	FULL_NM		
--- GEOGRAPHY (Total)		\$1,288,384,727	16,414
--- North America		\$464,829,895	9,741

Local intranet

Past purchases across SNC-Lavalin are analyzed to find the key suppliers with whom we have experience for specific sourcing categories.



China



- Volume - Approximately 1.5 Billion
- Types of Products - Fabricated steel / Piping / Pressure vessels, module fabrications
- Approaches –
 - Direct oversight (live in supplier's shop during fabrication phase)
 - Direct purchase of goods – not through middle man
 - Localization of oversight/communication – in house employees
 - Documentary Letters of Credit upon achievement of key milestone events
 - Take possession of goods EXW and manage freight internally

So how can procurement be the key to project success?

Consider the following:

60% of CAPEX dollars on a self perform project is 3rd Party spends (85% on subcontracted projects)

You don't leave that up to chance.

Case Study – Astoria II

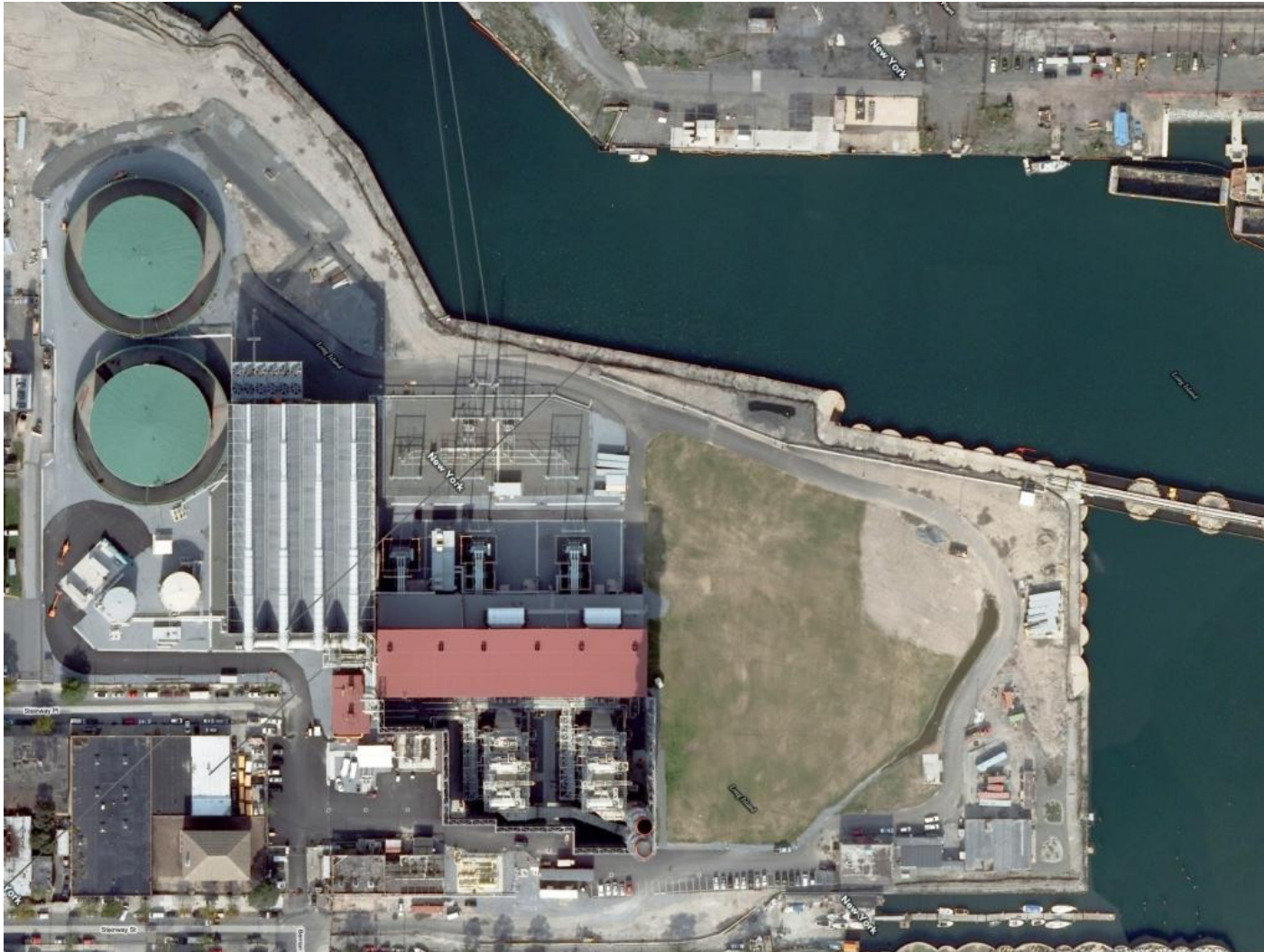


Astoria II Project

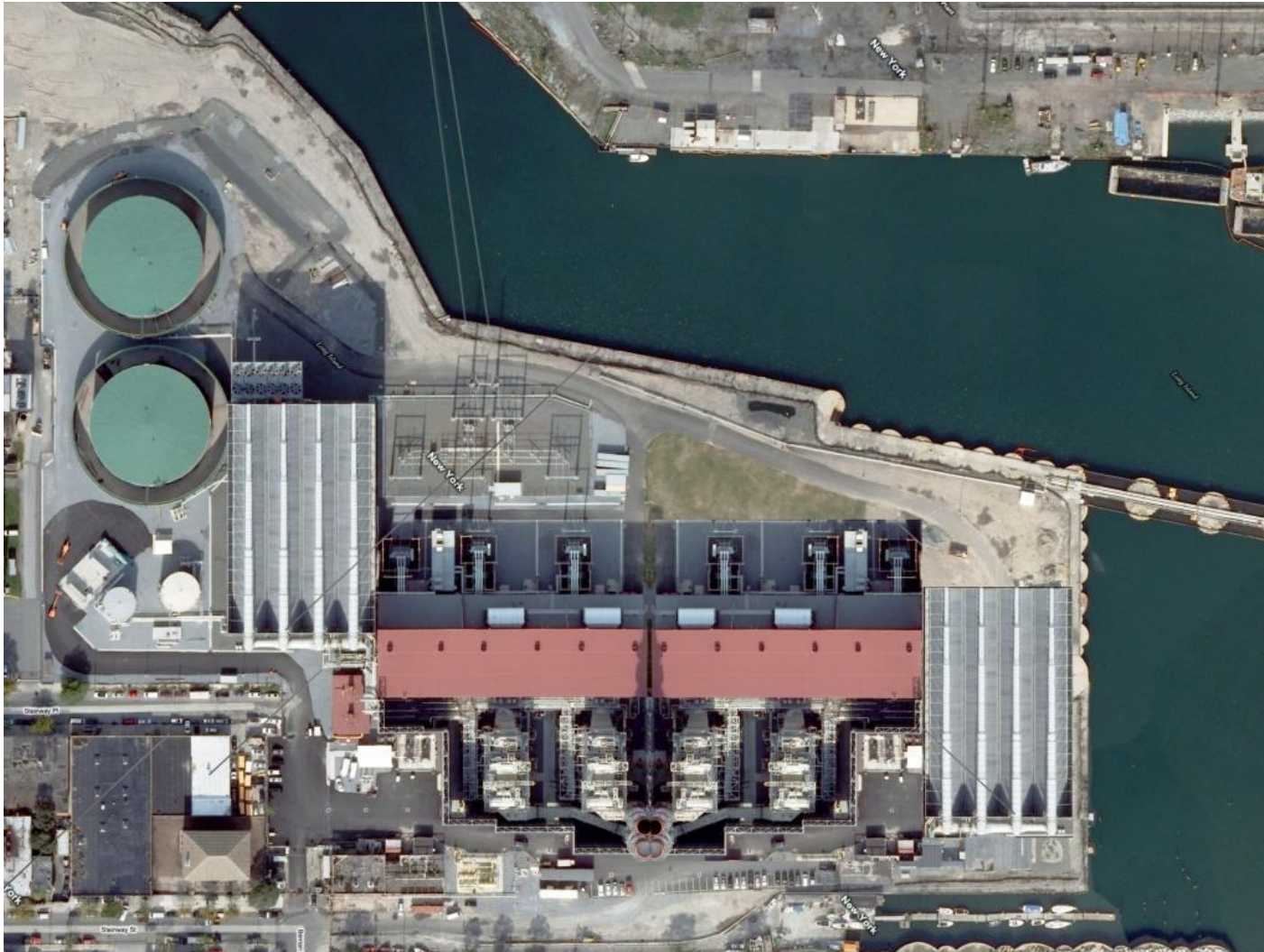
575 MW
Combined Cycle
Power Plant (total
1150 MW)

Queens, New York,
USA

Phase One - Astoria



Phase Two – Astoria



Key Factors for Success

- Meeting local/state strict environmental compliance – (site had heavily contaminated soils)
- Achieve better than industry safety record average – (NY known worse than avg industry safety record)
- Maintain labour harmony in a militant union area – develop strong subcontract partner relationships
- Minimize on-site construction due to available footprint
- Do not disrupt the existing Phase I facility or abutting Steinway Piano factory during entire contract period
- Maximize modularization & off site pre-assembly of major equipment
- Maximize cost savings
- Minimize schedule slippage risks – JIT delivery (no onsite storage or laydown...water on three sides)
- Early identification of project issues, risks, mitigations and opportunities
- Planning, planning and planning... did we say planning?

Key Results

- local trade unions concessions - supported offsite maximizing of pre-assembled major equipment and system.
- Configuration/Partnering of HRSG, Pipe Racks and ACC equipment to withstand offsite assembly 1000's of miles away.
- Partnered with logistics and insurance firms to properly plan for the sophisticated heavy and abnormal load haul/movements
- Coordinated global sourcing of commodities and equipment leveraged from combined procurement events with other in-house SNC-Lavalin projects
- Created strategic supplier agreements configured for shorter than market delivery, JIT delivery management, protected pricing
- Despite a 4 month owner/city permitting delay the project finished on-time (compacted schedule), significantly under budget, achieved the project safety record goals set out and never once disrupted/interfered with local abutting neighbors/business.
- An ecstatic client who achieved all of his goals....as did we!

Little of this was possible without exhaustive pre-planning, flexible engineering, a strong procurement system, tight management of suppliers and outstanding local subcontractor relationships

Astoria II – Innovative Modularization and Prefabrication



Astoria II – Innovative Modularization and Prefabrication



Astoria II – Innovative Modularization and Prefabrication



Astoria II – Innovative Modularization and Prefabrication



Advanced Engineering Tools, Methods, Applications



Collaborate with Engineering & Construction to develop the most comprehensive procurement plan designed to:

1. Build as much offsite as possible to reduce cost
2. Reduce installation footprint
3. Reduce schedule and labor risks
4. Increase quality control

Engineering and Design Enhancements



- Preferred vendor procurement agreements
 - Performance based specifications enable vendor collaboration and provide cost savings
- Modular construction
- Design optimization

What We Discussed

- Who SNC-Lavalin is
- SNC-Lavalin's procurement model
- The value that a robust project procurement process can provide in managing project risks and achieving project key results.

Hope I left some questions unanswered...