



Project Controls for Optimal Execution

Scheduling Techniques to Optimize Execution
Tony Bolstad, *Senior Project Controls Manager,*
Scheduling & Information Services, Inc.

www.1sis.com

Agenda

- n Scheduling Practices and Project Success
- n Schedule Development
- n Schedule Risk Analysis
- n Project Execution
- n Capturing Delays and Impacts~

Scheduling Practices and Project Success

n Dr. Andrew F. Griffith, PE

n Hypothesis:

- n There is a positive and significant relationship between scheduling practices used early in the project life-cycle and the ultimate success of the project.

n Independent Project Analysis, Inc. based study

- n 494 completed major industrial capital projects (72% from North America, 58% petro-chemical)
- n Projects authorized from 1993 to 2003 (Median Q3 2000)
- n Average cost of \$24MM, median \$4.3MM, range \$100k to \$934MM
- n 59 different owner organizations~

Scheduling Practices and Project Success

n Methodology:

- n IPA project data collected at project authorization and project completion
- n Measures of project success:
 - n Absolute cost performance relative to the industry benchmark for comparable projects (Cost Index)
 - n Absolute execution schedule performance relative to the industry benchmark for comparable projects (Schedule Index)
 - n Cost growth relative to the estimated cost at the time of project execution, and
 - n Schedule slip relative to the planned project finish date set at the time of authorization~

Scheduling Practices and Project Success

- n At the time of authorization, successful projects had the following schedule characteristics:
 - n Integration of all project phases into a single schedule
 - n Definition / FEL, Detail Design, Procurement, Construction and Startup
 - n Application of Critical Path Method (CPM)
 - n Resource loading of the project schedule, and
 - n Detailed review of the schedule by the core project team~

Scheduling Practices and Project Success

Outcome Metric	Projects with Integrated Schedules	Projects without Integrated schedules
Absolute Cost Index Project Cost / Industry Avg.	0.96	1.02
Percent Schedule Slip	8%	26%

Scheduling Practices and Project Success

Outcome Metric	Projects that applied CPM	Projects that did not apply CPM
Absolute Cost Index	0.97	1.02
Percent Cost Growth	0%	6%
Percent Schedule Slip	14%	26%

Scheduling Practices and Project Success

Outcome Metric	Resource Loaded Schedules	Non Resource Loaded schedules
Absolute Cost Index	0.95	1.02
Percent Schedule Slip	9%	19%

Scheduling Practices and Project Success

Outcome Metric	Projects that did Core Team reviews	Projects that did not do Core Team reviews
Percent Cost Growth	0%	11%

Scheduling Practices and Project Success

- n Project Definition Rating:
 - n No schedule – 3% (15 projects)
 - n Milestone schedule – 55% (272 projects)
 - n CPM Network schedule – 29% (143 projects)
 - n CPM Network with resource loading – 13% (64 projects)~

Scheduling Practices and Project Success

Outcome Metric	Resource Loaded CPM	CPM	Milestone
Absolute Cost Index	0.95	0.98	1.03
Percent Cost Growth	-1%	2%	5%
Absolute Schedule Performance	0.91	0.97	1.04
Percent Schedule Slip	2%	19%	25%

Scheduling Practices and Project Success

- n Summary of Dr. Griffith's findings:
 - n Fully Integrated schedule
 - n Use Critical Path Method (CPM)
 - n Resource load the schedule
 - n Early detailed review of the schedule by the core project team~

Scheduling Practices and Project Success

- n Projects with the highest level of schedule definition at authorization had on average:
 - n 8% lower cost
 - n 13% faster schedules
- n They were more predictable:
 - n 6% less cost growth
 - n 23% less schedule slip~

Schedule Development

- n Project Schedule Structure
 - n Contractual Language
 - n Clear DOR
 - n WBS
 - n Easily understood
 - n Supports the major phases of the project
 - n Supports the major components of the project
 - n Coding
 - n Responsibility
 - n Phase
 - n Area (physical or administrative area)
 - n Activity ID structure
 - n Calendars~

Schedule Development

- n **Master Project/Subproject structure**
 - n Time and cost savings
 - n Dates are synchronized between schedules
 - n Information updated one time only
 - n Concurrent updating of schedules
 - n Ability to link between projects
 - n Schedules stay synchronized even when checked out
 - n Links between projects are maintained at the master schedule level
 - n Activity coding dictionaries, layouts, and filters are synchronized
 - n Ability to "check out and check in" a project to individual companies for their updating.
 - n Ability to do schedule comparisons both at the master project and sub project levels~

Schedule Development

- n Master Project/Subproject structure
 - n Subprojects are useable during the month without effecting the master schedule.
 - n 3 week look ahead
 - n "what if" analysis
 - n Subprojects can be transmitted as legal documents
- n Security
 - n Each entity has access to only their subproject.
 - n Subprojects do not have access to activities in the master other than viewing linked activities.
 - n Data dictionary structure is controlled at the master level~

Schedule Development

- n Standards/ Definitions /Conventions

- n Activities

- n Criteria (scope, duration)

- n Descriptions: Verb, Noun, Location

- n Understandable when taken out of context

- n Resources

- n Major disciplines (electricians, welders, ironworkers...)

- n Major Equipment~

Schedule Development

- n Standards/ Definitions /Conventions
 - n Numbering scheme and format for:
 - n Filters
 - n Layouts
 - n Reports
 - n Conventions for Adding Activities
 - n Master Project / Subproject Check In/Out Process
 - n Updating Cycle / Process
 - n Target Schedules
 - n Reproducible from week to week
 - n Provides appropriate information for each entity:
 - n Owner
 - n Engineer/Architect
 - n Contractor
 - n Subcontractor~



Schedule Development

n Software Configuration

n Schedule calculations

Schedule

Data date: 31OCT05

Schedule Now

Scheduling report

Constraints

Open ends

Activities with out-of-sequence progress

Run report series:

Cancel

Help

Options...

Schedule/Level Calculation Options

General

Automatic scheduling and leveling

Schedule automatically Level automatically Off

When scheduling activities apply

Retained logic Progress override

Calculate start-to-start lag from

Actual start Early start

Schedule durations

Contiguous Interruptible

Show open ends as

Critical Noncritical

Calculate total float as

Most critical Start float Finish float

OK Cancel Help

Schedule/Level Calculation Options

General

Advanced

When interproject relationships exist

Recognize relationships and update interproject file

Recognize relationships without updating interproject file

Ignore interproject relationships

Project Group scheduling

Replace project data dates when scheduling

Base float on end date of

project group

each project

Project scheduling

Allow scheduling and leveling of individual projects

Recognize external relationships

OK Cancel Help

Schedule Development

n Software Configuration

n Resource/Cost

Automatic Cost/Resource Calculation Rules for PG02:C42B

Identifier: Date:

Link remaining duration and schedule percent complete
 Freeze resource units per time period
 Add actual to ETC Subtract actual from EAC
 Allow negative ETC

When quantities change, use current unit prices to recompute costs:
 Budget Actual to date Estimate to complete

Use the update percent complete against budget to estimate
 Actual quantity to date Actual cost to date
 Link actual to date and actual this period

Link budget and EAC for non-progressed activities
Calculate variance as: Budget - EAC EAC - budget

Perform these calculations during each schedule computation

Apply these rules when moving from one Cell to another
 Resource

Schedule Development

n Schedule Integrity

n QA steps

- n Close open ends
- n Remove Mandatory and Start/Finish On constraints
- n Justify every constraint used
- n Verify contractual Milestones / Dates are entered
- n Balance resource loading to the estimate
- n Review Float
 - n Low Float
 - n High Float
- n “Test” the schedule~

Schedule Development

- n Schedule Integrity Check

- n Schedule reports:

- n P3 

- n Suretrak 

Schedule Development

n PertMaster “Sanity Check” reports

Sanity Check Report

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Project Title	CSI
Project Name	D:\OSIS\CSIMBASE.pln

Sanity Report Summary

A breakdown of the problems encountered in the project.

Section	Number of Problems
Constraints	No problems found.
Open-ended Tasks (start and finish tasks)	1
Out of sequence updates (broken logic)	No problems found.
Links with lags longer than 0 units	18
Negative lags	4
Positive lags on Finish to Start links	14
Start To Finish links	No problems found.
Lags between tasks with different calendars	No problems found.
FF to a Milestone	No problems found.
SS from a Milestone	No problems found.
Start Milestones driving Summary completion date	No problems found.
Links To/From Summary Tasks	No problems found.



Schedule Development

n Constraint documentation

Act ID	Activity Description	Constraint Start Type	Constraint Start	Constraint Finish Type	Constraint Finish	Constraint Record
Rawson Builders Supply Exterior Glass						
0432	Install Wood Doors and Hardware FL1_VEH	No-earlier-than	11/21/05			Resources not available
0431	Install Wood Doors and Hardware FL1A	No-earlier-than	11/21/05			Resources not available
0430	Install Wood Doors and Hardware FL1B	No-earlier-than	11/21/05			Resources not available
0429	Install Wood Doors and Hardware FL1C	No-earlier-than	11/21/05			Resources not available
0428	Install Wood Doors and Hardware FL1D	No-earlier-than	11/21/05			Resources not available
0427	Install Wood Doors and Hardware FL1E	No-earlier-than	11/21/05			Resources not available
0426	Install Wood Doors and Hardware FL1F	No-earlier-than	11/21/05			Resources not available
Thyssen Krupp Elevator						
0535	Receive Elevators on site			No-earlier-than	11/07/05	5 Days afr Vendor Ship

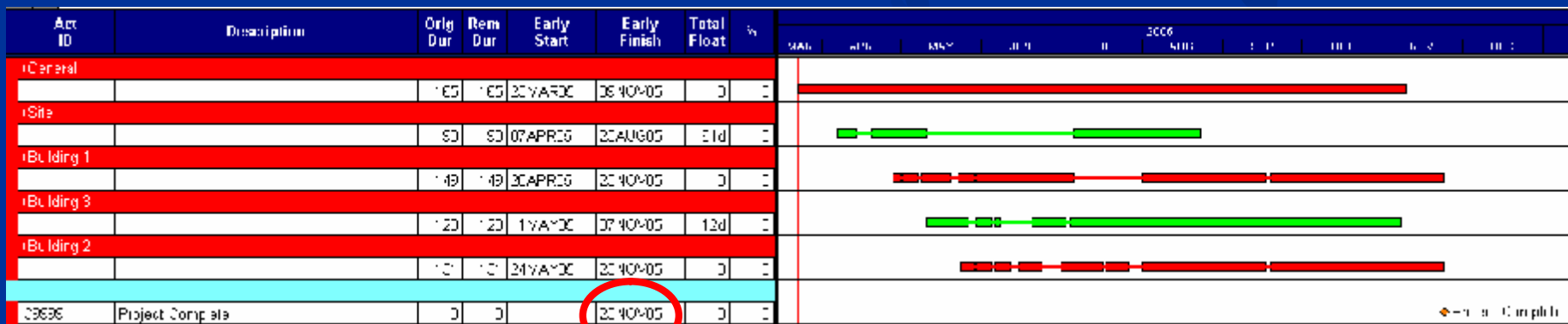
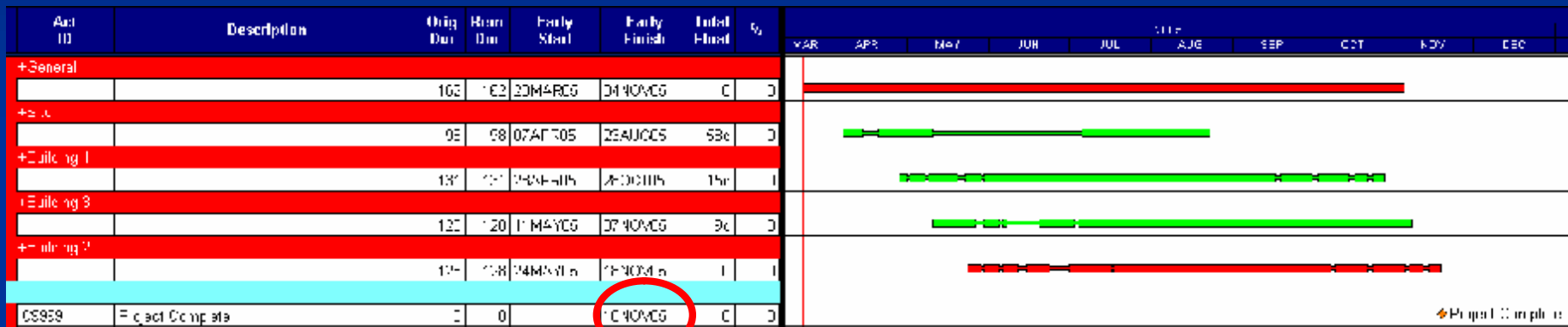
Schedule Development

n Float Review

Act ID	Description	Orig Dur	Early Start	Early Finish	Total Float	2005											
						MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC		
0																	
P1010	Project Planning	5	23MAR05	29MAR05	0	■ Project Planning											
P1030	Procure Subcontractors	20	30MAR05	26APR05	0	■ Procure Subcontractors											
P1070	Obtain Permits	10	20APR05	03MAY05	0	■ Obtain Permits											
5d																	
P1114	Engineer Approve Reinforcing Steel	15	06APR05	26APR05	5d	■ Engineer Approve Reinforcing Steel Submittals											
9d																	
P1113	Engineer Approve Concrete Submittals	15	06APR05	26APR05	9d	■ Engineer Approve Concrete Submittals											
24d																	
P1111	Engineer Approve Structural Steel Submittals	15	27APR05	17MAY05	24d	■ Engineer Approve Structural Steel Submittals											
P1201	Fab and Deliver Structural Steel	30	18MAY05	28JUN05	24d	■ Fab and Deliver Structural Steel											
27d																	
P1115	Engineer Approve Tilt Up Panel Submittals	15	06APR05	26APR05	27d	■ Engineer Approve Tilt Up Panel Submittals											
34d																	
P1110	Engineer Approve Joist & Truss Submittals	15	27APR05	17MAY05	34d	■ Engineer Approve Joist & Truss Submittals											
P1200	Fab and Deliver Steel Joists & Trusses	20	18MAY05	14JUN05	34d	■ Fab and Deliver Steel Joists & Trusses											
48d																	
P1112	Engineer Approve Steel Roof Deck	15	27APR05	17MAY05	48d	■ Engineer Approve Steel Roof Deck Submittals											
P1202	Fab and Deliver Steel Roof Deck	20	18MAY05	14JUN05	48d	■ Fab and Deliver Steel Roof Deck											
49d																	
P1090	Procure HVAC Ductwork and Equipment	40	27APR05	21JUN05	49d	■ Procure HVAC Ductwork and Equipment											
63d																	
P1080	Procure Electrical Fixtures	20	27APR05	24MAY05	63d	■ Procure Electrical Fixtures											
67d																	
P1100	Engineer Approve Windows/Doors/Shutter	15	27APR05	17MAY05	67d	■ Engineer Approve Windows/Doors/Shutter Submittals											
P1150	Procure Windows/Doors/Shutters	20	18MAY05	14JUN05	67d	■ Procure Windows/Doors/Shutters											
P1190	Procure / Fab Casework	30	15JUN05	27JUL05	67d	■ Procure / Fab Casework											
72d																	
P1101	Engineer Approve Stairs/Hndrail/Canopy	15	27APR05	17MAY05	72d	■ Engineer Approve Stairs/Hndrail/Canopy Submittals											
P1151	Procure Stairs/Handrail/Canopies	20	18MAY05	14JUN05	72d	■ Procure Stairs/Handrail/Canopies											
P1180	Procure Flooring	20	15JUN05	13JUL05	72d	■ Procure Flooring											

Schedule Development

n Schedule Testing



Schedule Development

n Schedule Integrity

n Review cycle

- n Scheduler's Peer Review
- n Project Manager / Superintendent
- n Core Team (Stakeholders)

n First Iteration

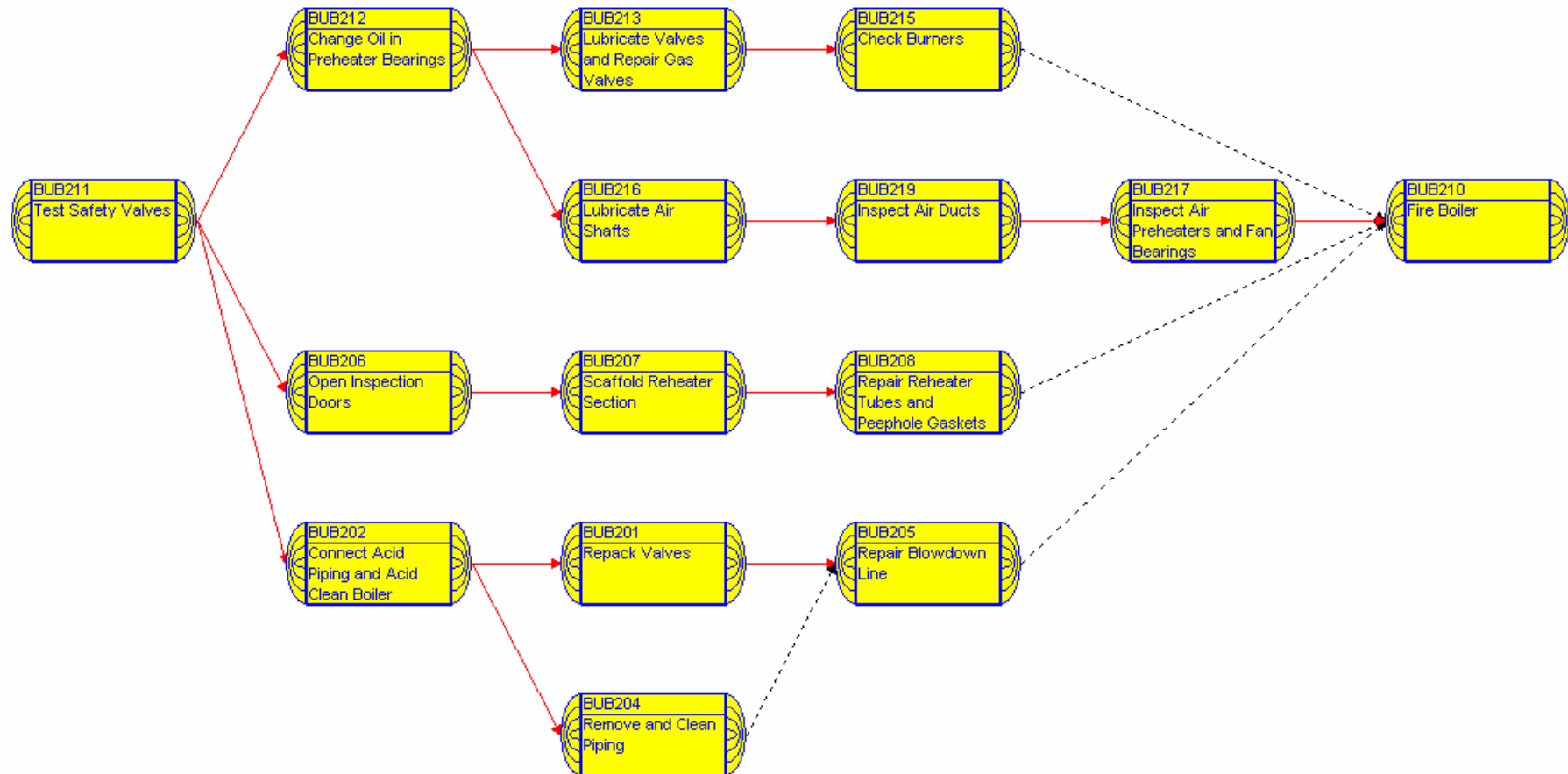
- n Hard Logic – Focus on what's physically possible
- n No resource leveling or soft logic

n Second Iteration

- n Soft or Preferential Logic added
- n Resources leveled~

Schedule Development

n Logic Review



Risk Analysis

n Some of Pertmaster's Features

n Risk Analysis

- n Monte Carlo Simulation

n Cost Analysis and Cost Risks

n Individual Task Analysis and Entire Project Analysis

n Tornado Graphs

n Probabilistic Branching / Task Exists?

n Resource Risk

n Schedule Comparisons

n Network Diagrams / PERT

n Pertmaster: www.pertmaster.com ~

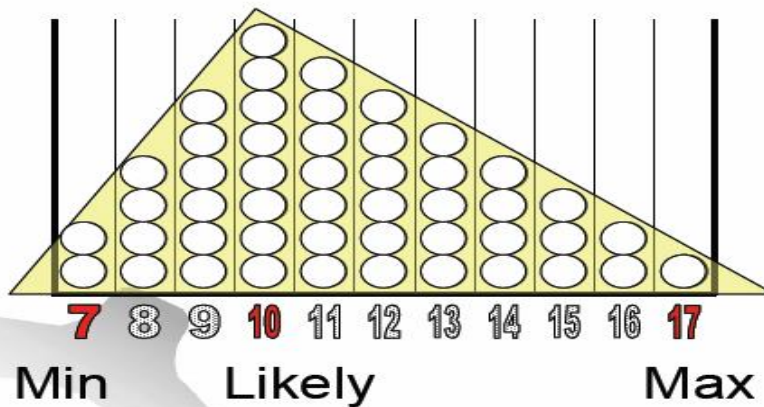
Risk Analysis

- n Single Path (CPM) vs. Monte Carlo technique
 - n 3 Durations (min, most likely ,max) using a Triangular Distribution
 - n Each iteration has it's own critical path (1000 iterations)
 - n CPM - **Does not take uncertainty into account**
 - n Traditional CPM shows only 1 critical path
- n Distribution graph presents likelihood of finish dates~

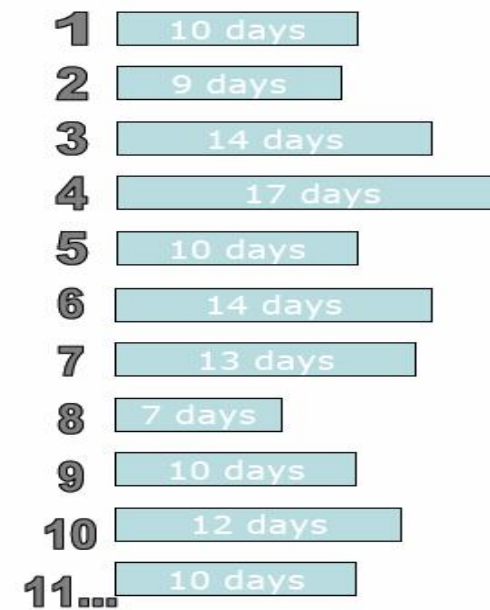
Risk Analysis

How Does Monte-Carlo Simulation Work?

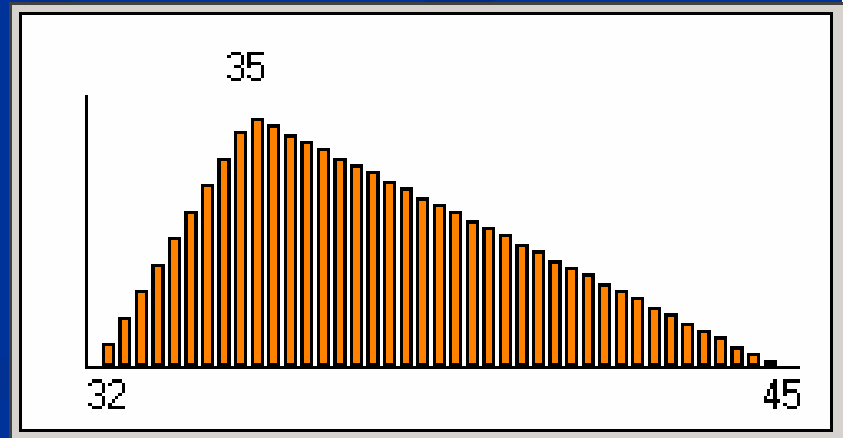
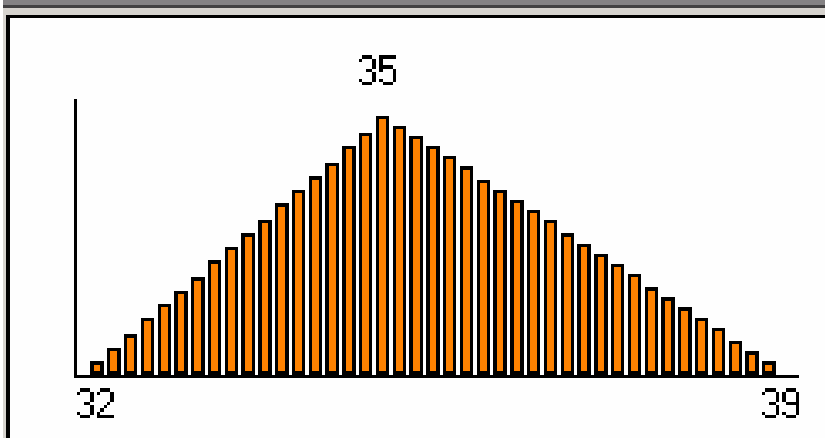
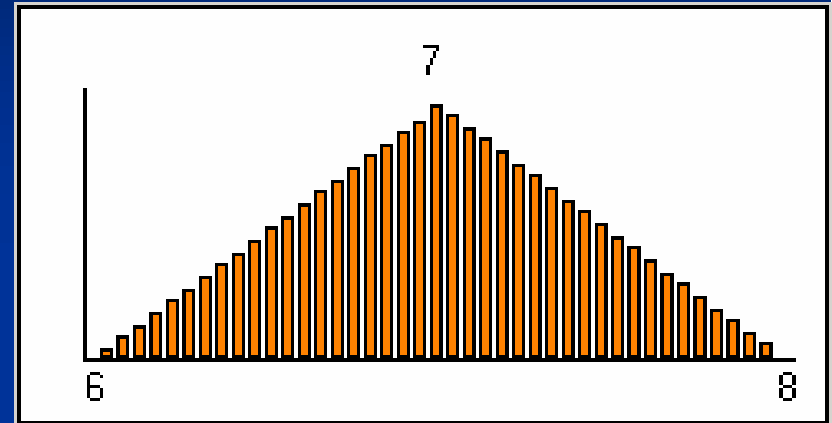
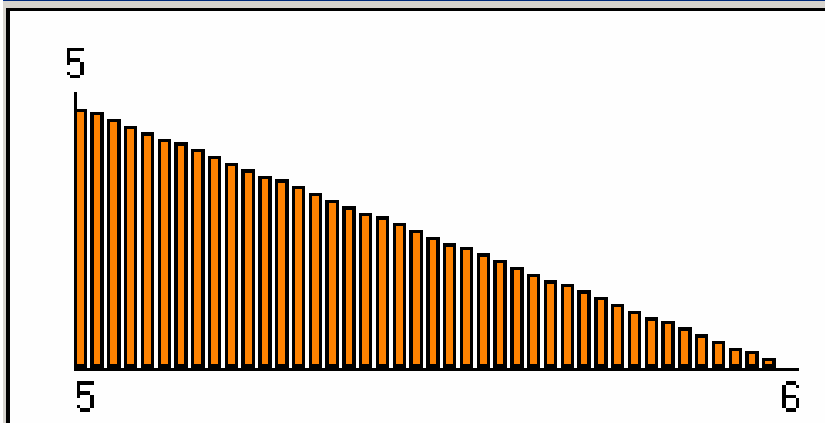
- One ball is selected for each iteration.
- Constrained by envelope
- Multiple iterations



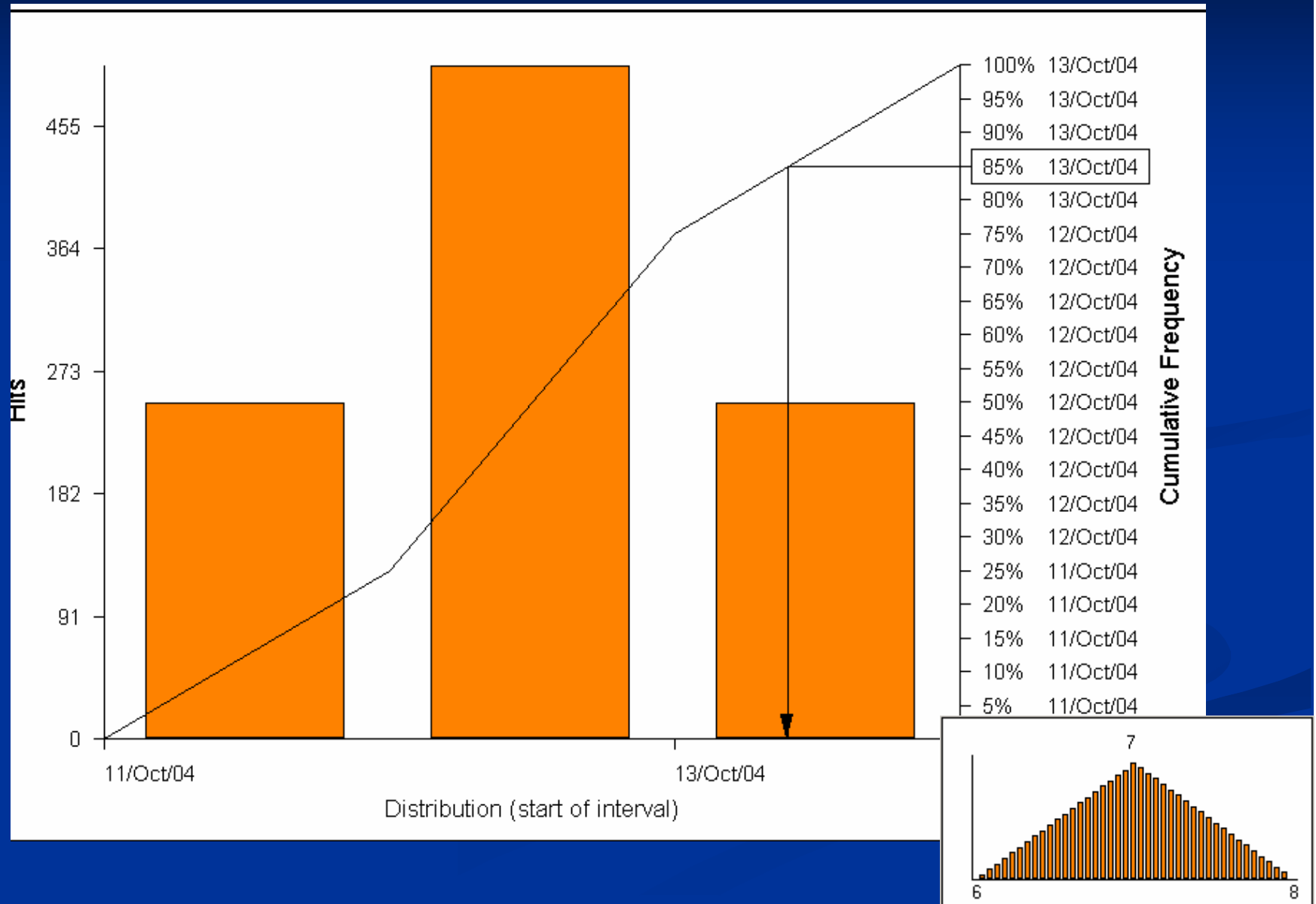
iteration



Distribution Triangle for Individual Activities



Distribution Triangle for Individual Activities



Baseline Schedule in Pertmaster

Name	Description	Rem Duration	Min Dur	Likely Dur	Max Dur	Duration Function	Aug '04							Sep '04				Oct '04				Nov '04				Dec '04								
							19	26	2	9	16	23	30	6	13	20	27	4	11	18	25	1	8	15	22	29	6	13	20	27				
1000	Notice to Proceed	0					◆ Notice to Proceed																											
1030	Procure Misc Eq and Materials	35	32	35	39	Triangle(32,35,39)	▬ Procure Misc Eq and Materials																											
1020	Documents IFC	5	5	5	6	Triangle(5,5,6)	▬ Documents IFC																											
1060	Procure Subcontractors	21	19	21	23	Triangle(19,21,23)	▬ Procure Subcontractors																											
1110	Procure HVAC Ductwork and Equipment	26	23	26	29	Triangle(23,26,29)	▬ Procure HVAC Ductwork and Equipment																											
1680	Procure Light Fixtures	14	13	14	15	Triangle(13,14,15)	▬ Procure Light Fixtures																											
1730	Procure Ceramic Tile	5	5	5	6	Triangle(5,5,6)	▬ Procure Ceramic Tile																											
1750	Procure / Fab Casework and Shelving	20	18	20	22	Triangle(18,20,22)	▬ Procure / Fab Casework and Shelving																											
1770	Procure Signage	10	9	10	11	Triangle(9,10,11)	▬ Procure Signage																											
1780	Procure Appliances	14	13	14	15	Triangle(13,14,15)	▬ Procure Appliances																											
1790	Procure Playground Eq. and Shed	20	18	20	22	Triangle(18,20,22)	▬ Procure Playground Eq. and Shed																											
1040	Mob to Site	3	3	3	3	Triangle(3,3,3)	▬ Mob to Site																											
1050	Demo Existing Interior	5	5	5	6	Triangle(5,5,6)	▬ Demo Existing Interior																											
1200	Erect / Frame Walls L2	14	13	14	15	Triangle(13,14,15)	▬ Erect / Frame Walls L2																											
1400	Install Metal Framing L2	5	5	5	6	Triangle(5,5,6)	▬ Install Metal Framing L2																											
1640	Install Roof Penetration RF	1	1	1	1	Triangle(1,1,1)	▬ Install Roof Penetration RF																											
1650	Patch Roof and Install Pads RF	3	3	3	3	Triangle(3,3,3)	▬ Patch Roof and Install Pads RF																											
1530	Install Door Jams	3	3	3	3	Triangle(3,3,3)	▬ Install Door Jams																											
1590	Install Soffit Framing L2	7	6	7	8	Triangle(6,7,8)	▬ Install Soffit Framing L2																											
1220	Install HVAC Ductwork & Dampers L2	10	9	10	11	Triangle(9,10,11)	▬ Install HVAC Ductwork & Dampers L2																											
1240	Install Electrical Rough-in Walls L2	11	10	11	12	Triangle(10,11,12)	▬ Install Electrical Rough-in Walls L2																											
1260	Install Phone & Data Cabling L2	5	5	5	6	Triangle(5,5,6)	▬ Install Phone & Data Cabling L2																											
1560	Install Electrical Rough-in Soffits L2	4	4	4	4	Triangle(4,4,4)	▬ Install Electrical Rough-in Soffits L2																											
1570	Install Electrical Rough-in Ceiling L2	4	4	4	4	Triangle(4,4,4)	▬ Install Electrical Rough-in Ceiling L2																											
1300	Install Sprinkler System L2	5	5	5	6	Triangle(5,5,6)	▬ Install Sprinkler System L2																											
1520	Install HVAC Exhaust Fans & Relief Hoods	4	4	4	4	Triangle(4,4,4)	▬ Install HVAC Exhaust Fans & Relief Hoods RF																											
1270	Install Security System RI Walls L2	6	5	6	7	Triangle(5,6,7)	▬ Install Security System RI Walls L2																											
1280	Install Plumbing Rough-in Walls L2	5	5	5	6	Triangle(5,5,6)	▬ Install Plumbing Rough-in Walls L2																											
1550	Install Phone & Data Trim	2	2	2	2	Triangle(2,2,2)	▬ Install Phone & Data Trim																											
1500	Install Concrete PG	4	4	4	4	Triangle(4,4,4)	▬ Install Concrete PG																											
1540	Install Security System Trim L2	2	2	2	2	Triangle(2,2,2)	▬ Install Security System Trim L2																											
1330	Install Relites and Glass Panels L2	5	5	5	6	Triangle(5,5,6)	▬ Install Relites and Glass Panels L2																											
1600	Install Plumbing Overhead L2	5	5	5	6	Triangle(5,5,6)	▬ Install Plumbing Overhead L2																											
1440	Install Acoustic Ceiling Grid L2	5	5	5	6	Triangle(5,5,6)	▬ Install Acoustic Ceiling Grid L2																											
1510	Install EPDM Rubber Playground Surface F	5	5	5	6	Triangle(5,5,6)	▬ Install EPDM Rubber Playground Surface PG																											
1580	Install Electrical Trim L2	4	4	4	4	Triangle(4,4,4)	▬ Install Electrical Trim L2																											
1610	Install Plumbing Trim L2	1	1	1	1	Triangle(1,1,1)	▬ Install Plumbing Trim L2																											
1120	Wall Cover Inspection	1	1	1	1	Triangle(1,1,1)	▬ Wall Cover Inspection																											
1250	Install Light Fixtures L2	5	5	5	6	Triangle(5,5,6)	▬ Install Light Fixtures L2																											
1310	Install Fire Alarm Smoke Detectors L2	4	4	4	4	Triangle(4,4,4)	▬ Install Fire Alarm Smoke Detectors L2																											
1320	Install Insulation L2	5	5	5	6	Triangle(5,5,6)	▬ Install Insulation L2																											
1480	Install Playground Equipment PG	5	5	5	6	Triangle(5,5,6)	▬ Install Playground Equipment PG																											

Baseline Schedule in Pertmaster

Name	Description	Rem Duration	Min Dur	Likely Dur	Max Dur	Duration Function
1000	Notice to Proceed	0				
1030	Procure Misc Eq and Materials	35	32	35	39	Triangle(32,35,39)
1020	Documents IFC	5	5	5	6	Triangle(5,5,6)
1060	Procure Subcontractors	21	19	21	23	Triangle(19,21,23)
1110	Procure HVAC Ductwork and Equipment	26	23	26	29	Triangle(23,26,29)
1680	Procure Light Fixtures	14	13	14	15	Triangle(13,14,15)
1730	Procure Ceramic Tile	5	5	5	6	Triangle(5,5,6)
1750	Procure / Fab Casework and Shelving	20	18	20	22	Triangle(18,20,22)
1770	Procure Signage	10	9	10	11	Triangle(9,10,11)
1780	Procure Appliances	14	13	14	15	Triangle(13,14,15)
1790	Procure Playground Eq. and Shed	20	18	20	22	Triangle(18,20,22)
1040	Mob to Site	3	3	3	3	Triangle(3,3,3)
1050	Demo Existing Interior	5	5	5	6	Triangle(5,5,6)
1200	Erect / Frame Walls L2	14	13	14	15	Triangle(13,14,15)
1400	Install Metal Framing L2	5	5	5	6	Triangle(5,5,6)
1640	Install Roof Penetration RF	1	1	1	1	Triangle(1,1,1)
1650	Detail Roof and Install Roof RF	2	2	2	2	Triangle(2,2,2)

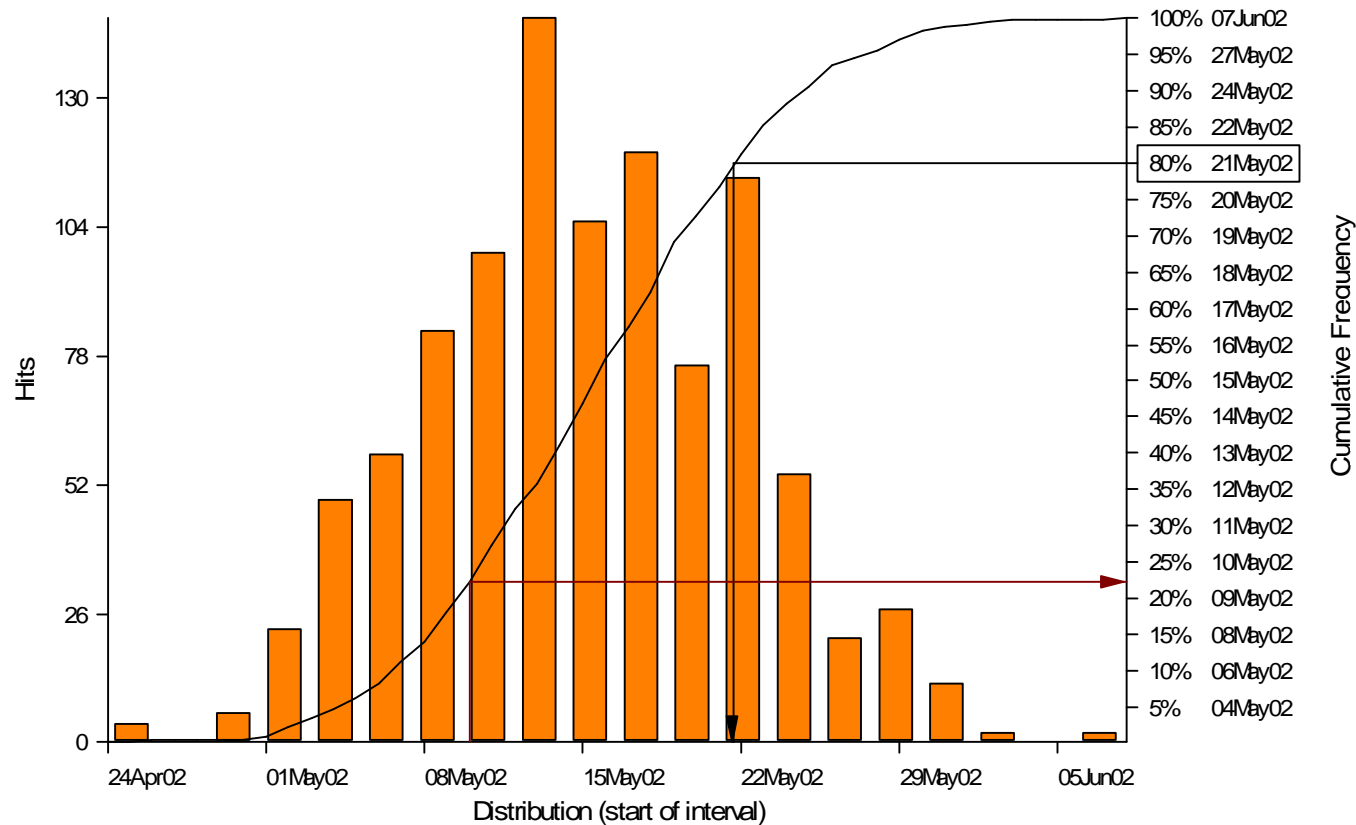
Aug '04							Se
19	26	2	9	16	23	30	6
◆ Notice to Proceed							
▨ Documents IFC							
▨ Procure Subcontractors							
▨ Procure HVAC Ductwork and Equipment							
▨ Procure Light Fixtures							
▨ Procure Ceramic Tile							
▨ Procure / Fab Casework and Shelving							
▨ Procure Signage							
▨ Procure Appliances							
▨ Procure Playground Eq. and Shed							
▨ Mob to Site							
▨ Demo Existing Interior							
▨ Erect / Frame Walls L2							
▨ Install Metal Framing L2							
▨ Install Roof Penetration RF							
▨ Detail Roof and Install Roof RF							

Min and Max are 10% of Most Likely or Original Duration

Finish Date Analysis

Risk Project

Entire Plan : Finish Date



Analysis

Simulation: Latin Hypercube
Iterations: 1000

Convergence

Plan Finish Date:
Converged in 200 iterations
(variation < 1% over 100 iterations)
Total Plan Cost:
Converged in 200 iterations
(variation < 1% over 100 iterations)

Statistics

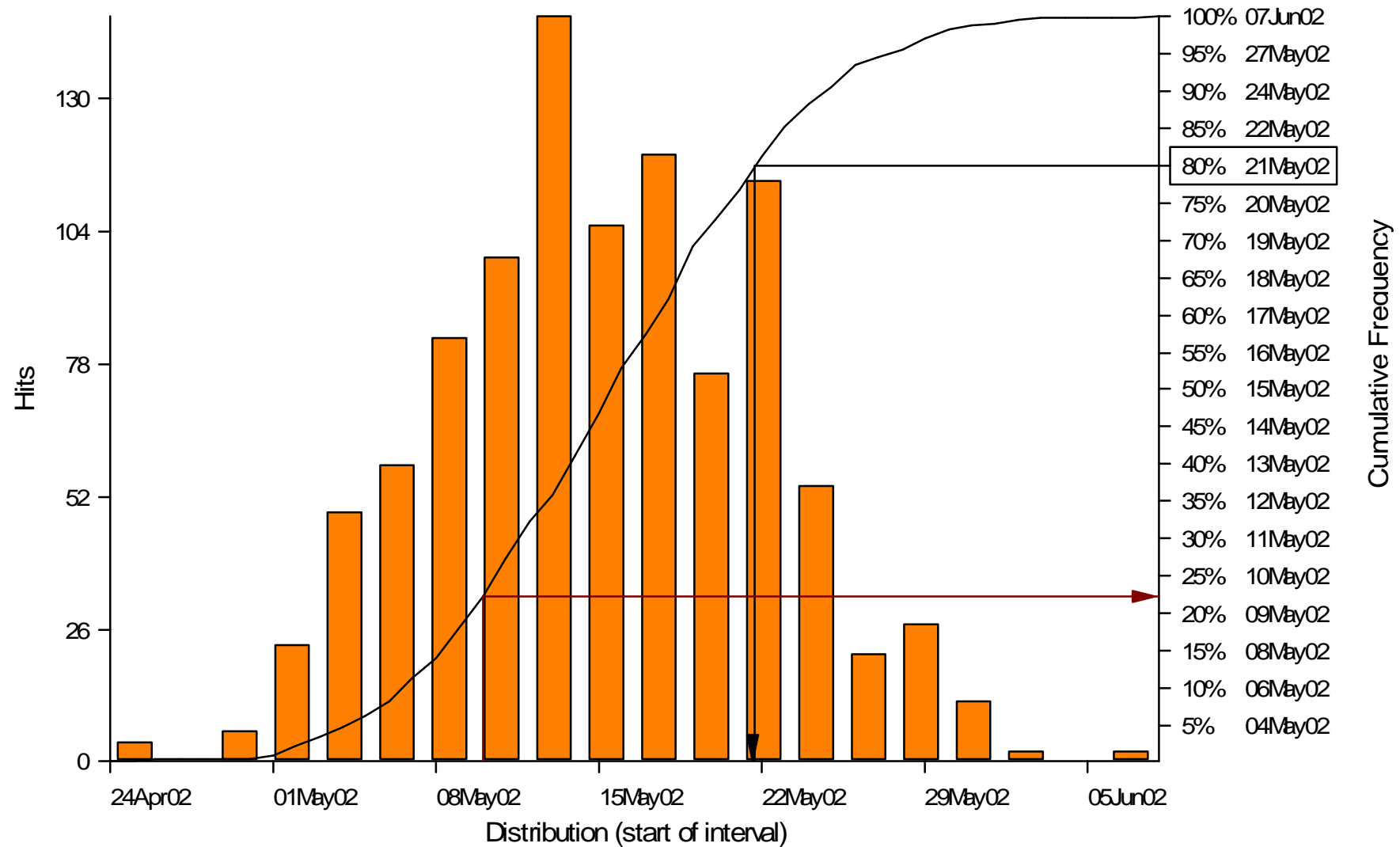
Minimum: 24Apr02
Maximum: 07Jun02
Mean: 15May02
Median: 15May02
Mode: 12May02
Max Hits: 146
Std Deviation: 6.968
Variance: 48.55
Skewness: 0.056
Kurtosis: 2.752

Selected Confidence

80%: 21May02
Deterministic Finish: 09May02
Probability: 22%

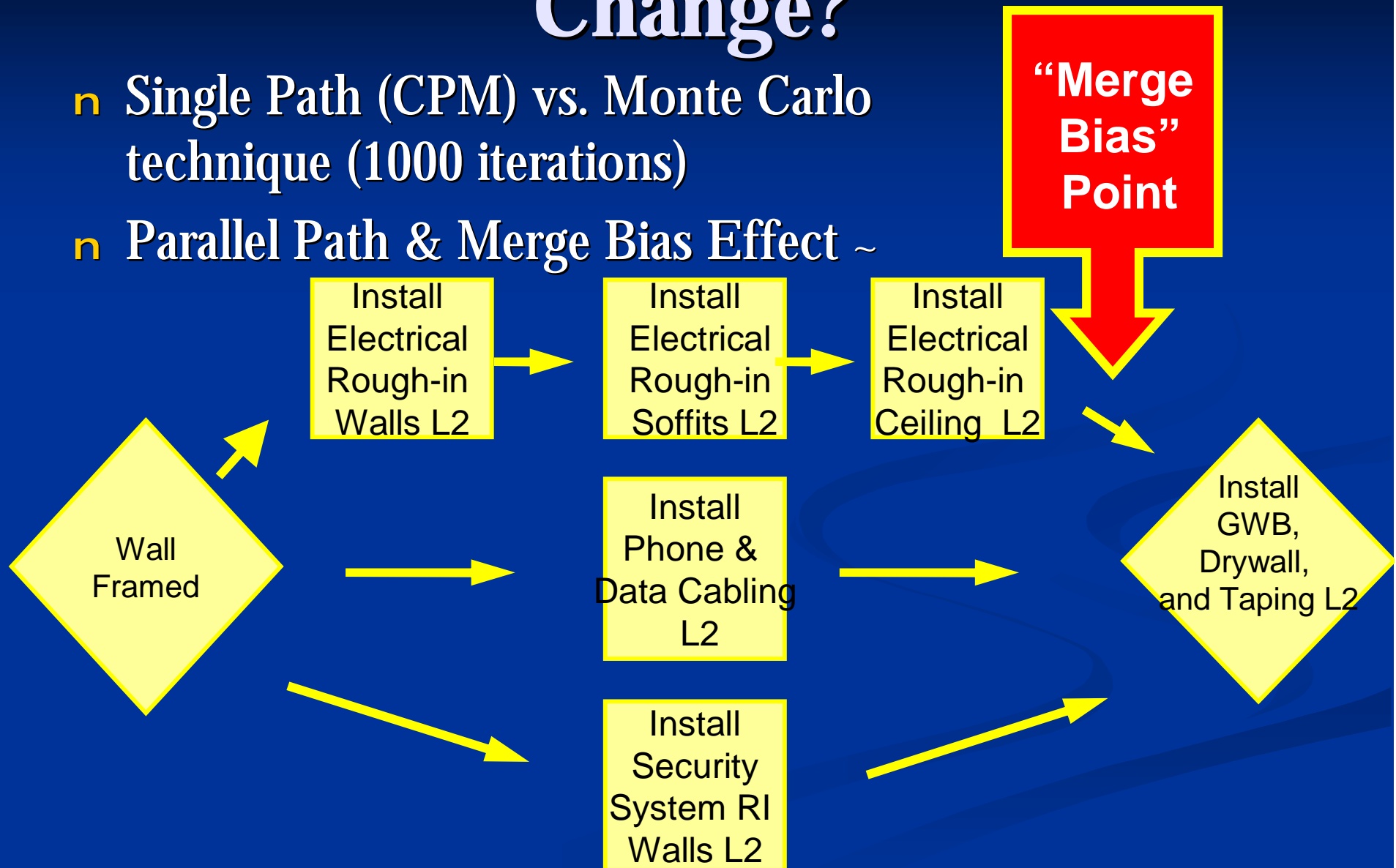
Risk Project

Entire Plan : Finish Date



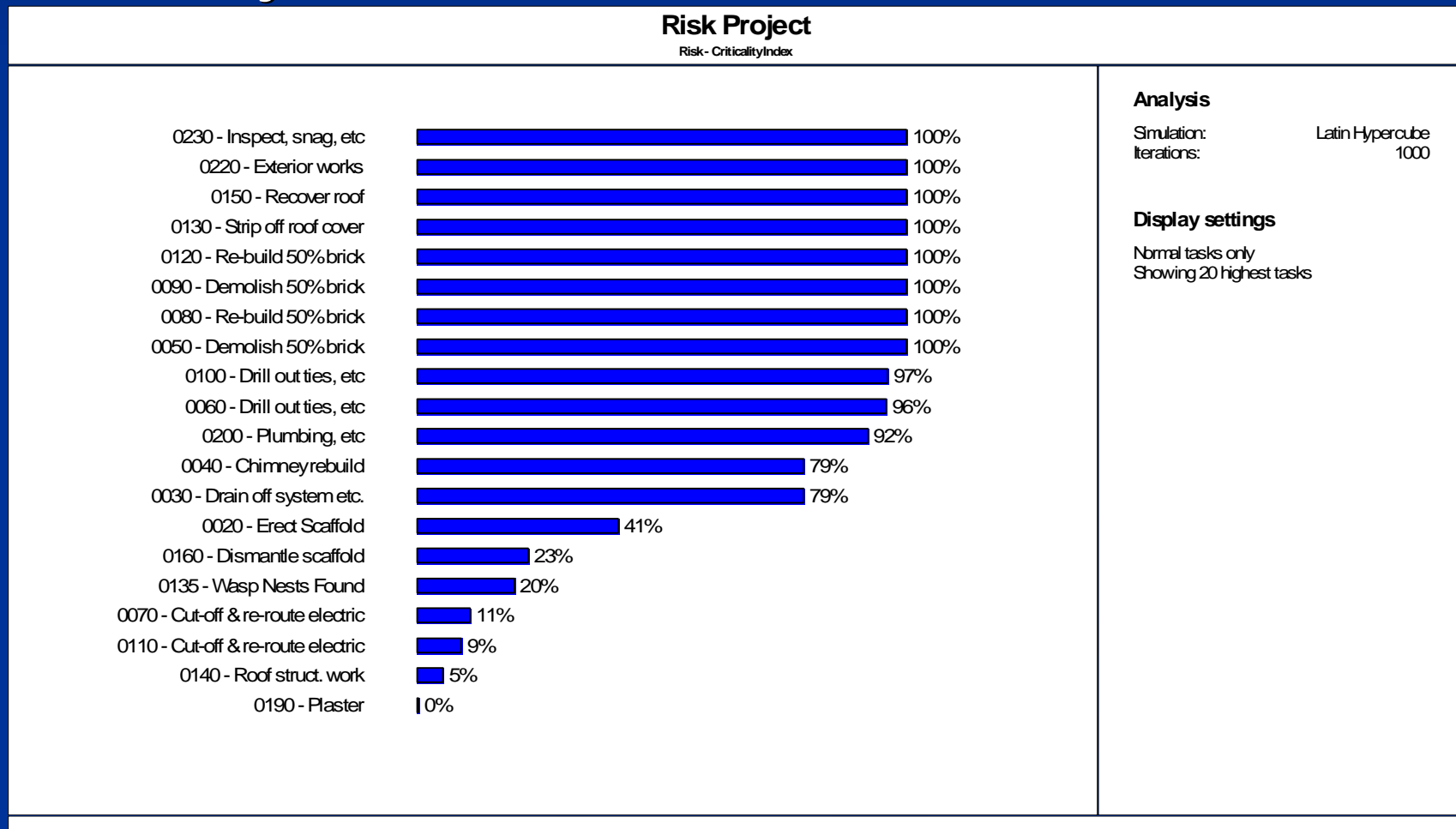
Why Did the Finish Date Change?

- n Single Path (CPM) vs. Monte Carlo technique (1000 iterations)
- n Parallel Path & Merge Bias Effect ~



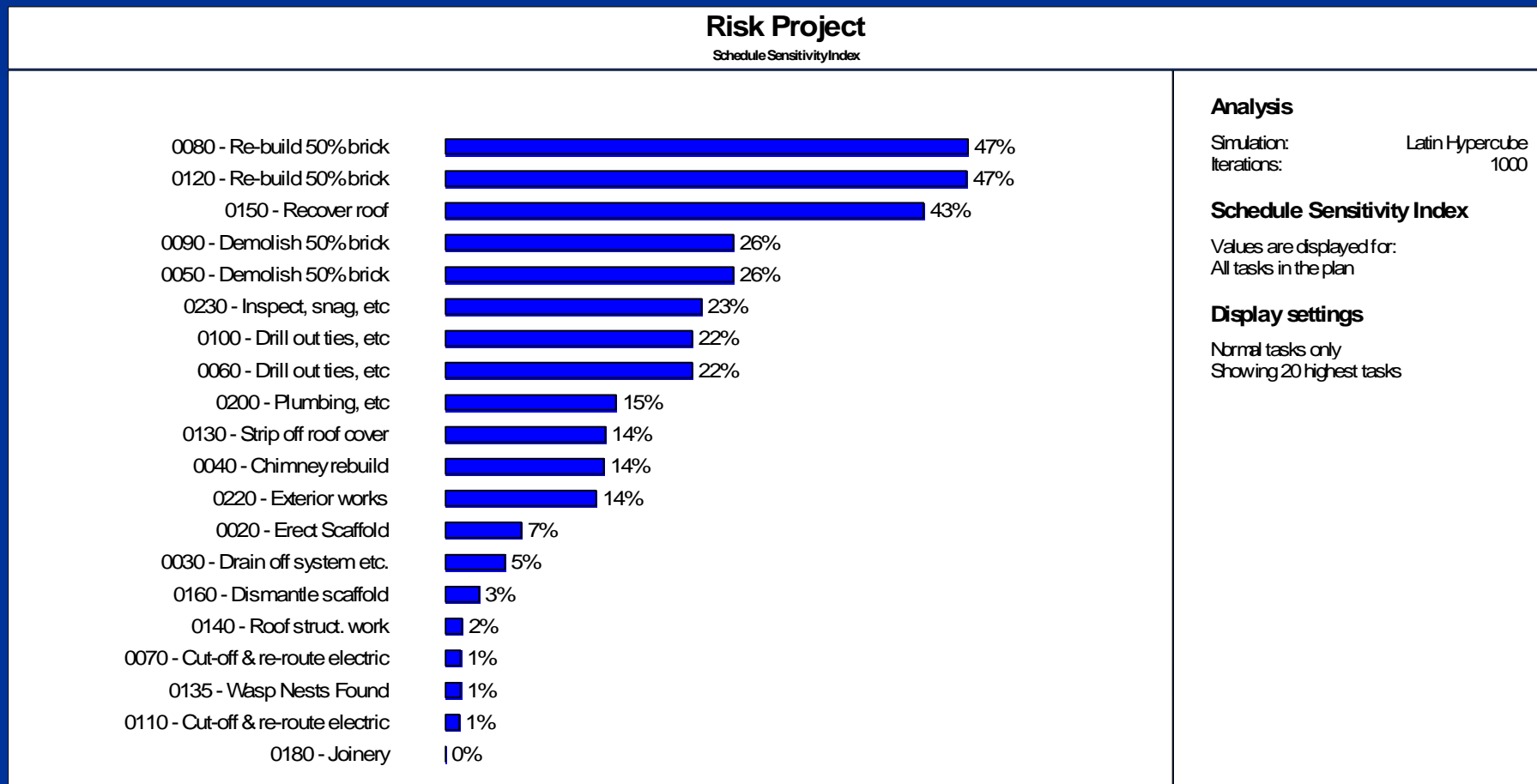
Tornado Graphs – Criticality Index

- n During the risk analysis iterations, the number of times an activity was critical is recorded ~



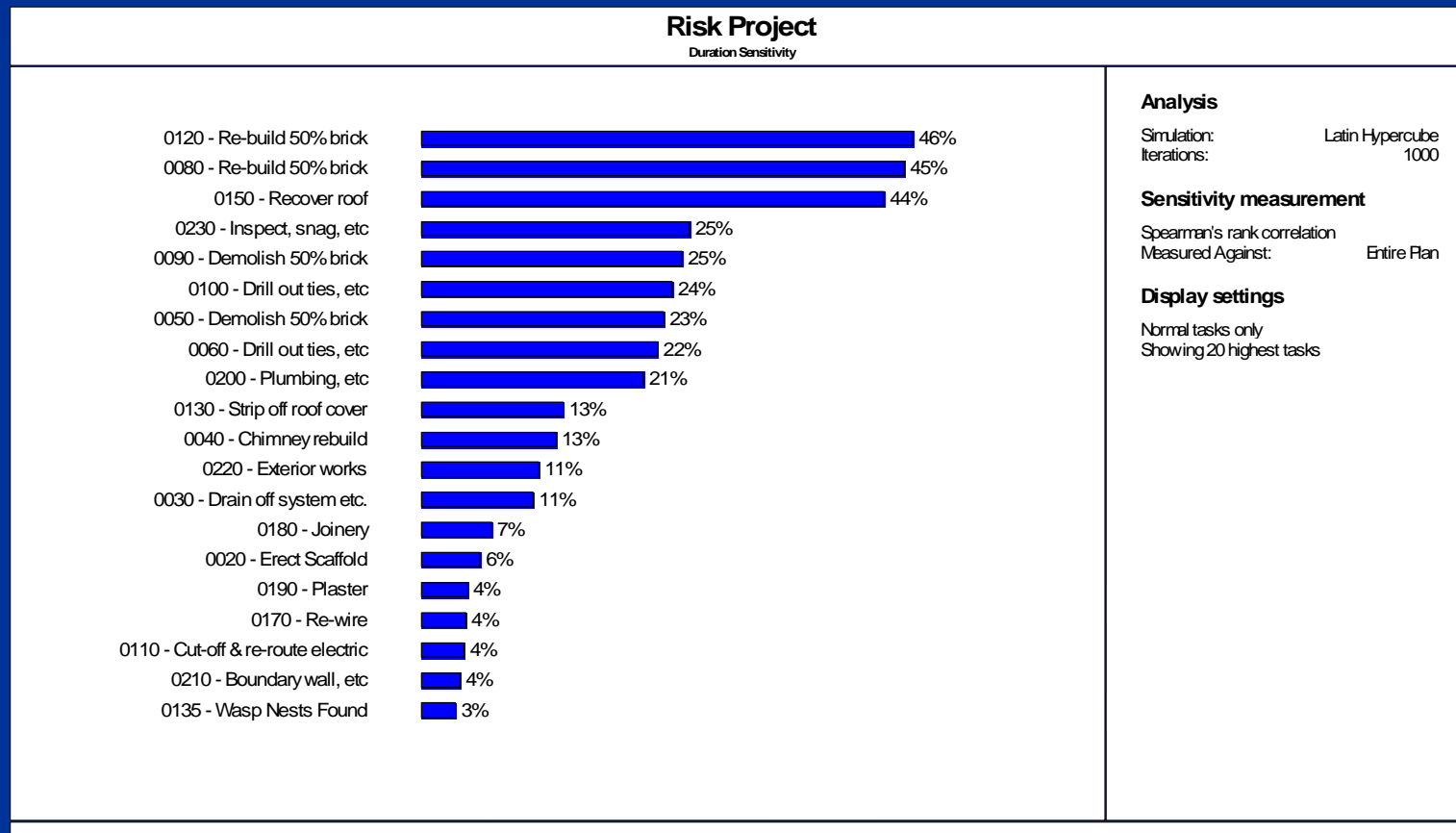
Schedule Sensitivity Index

- n The SSI identifies and ranks the tasks most likely to influence the project duration / finish ~



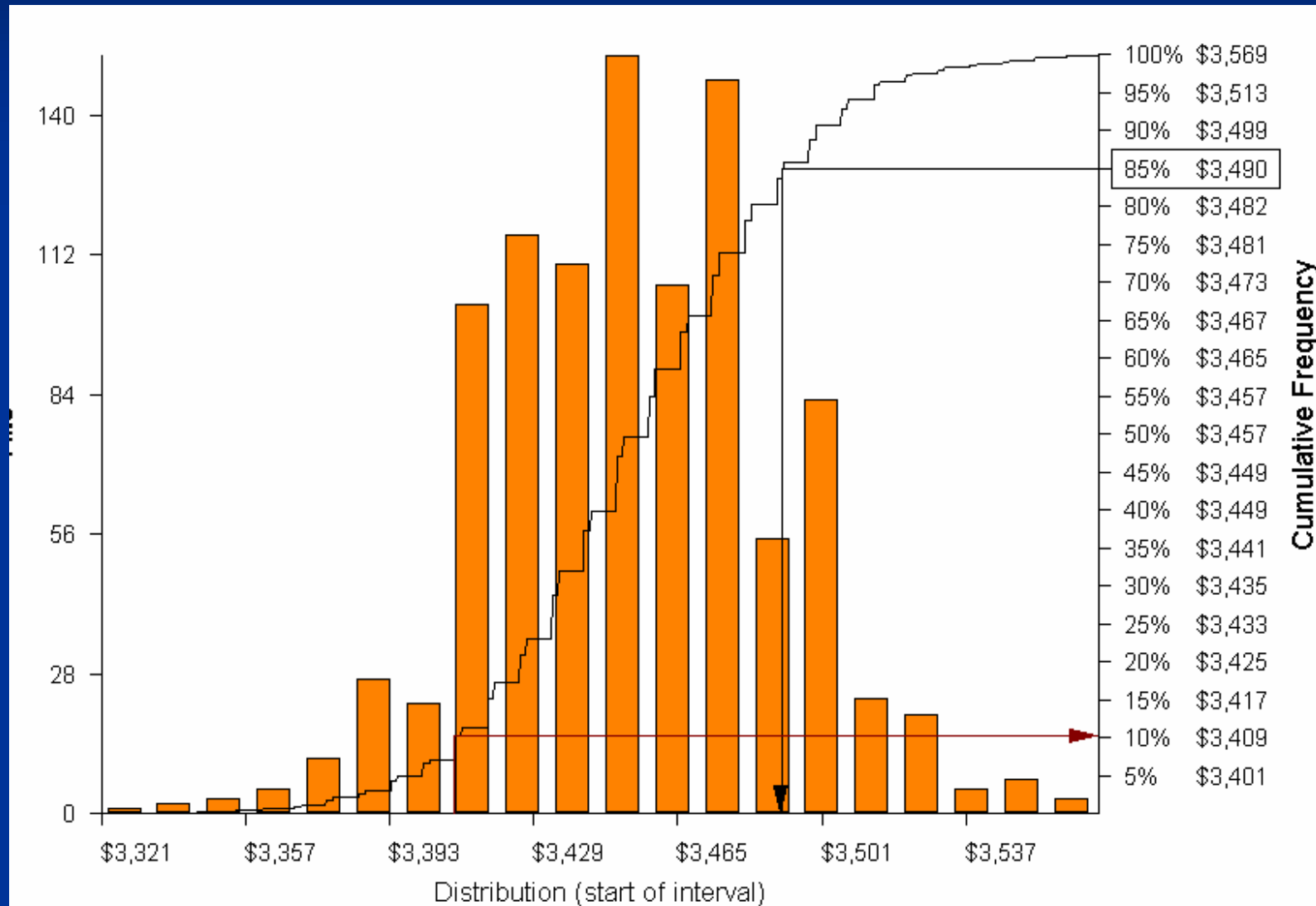
Duration Sensitivity

- n Correlation between the duration of a task and the duration of the project.
- n The task with the highest duration sensitivity is the task that is most likely to increase the project duration ~.



Cost Risk

n Can be view by activity or entire project ~



Project Execution

- n What to do with all of the brightly colored wallpaper~

Project Execution

- n Field use

- n Communication Tools

- n Short Interval Schedules

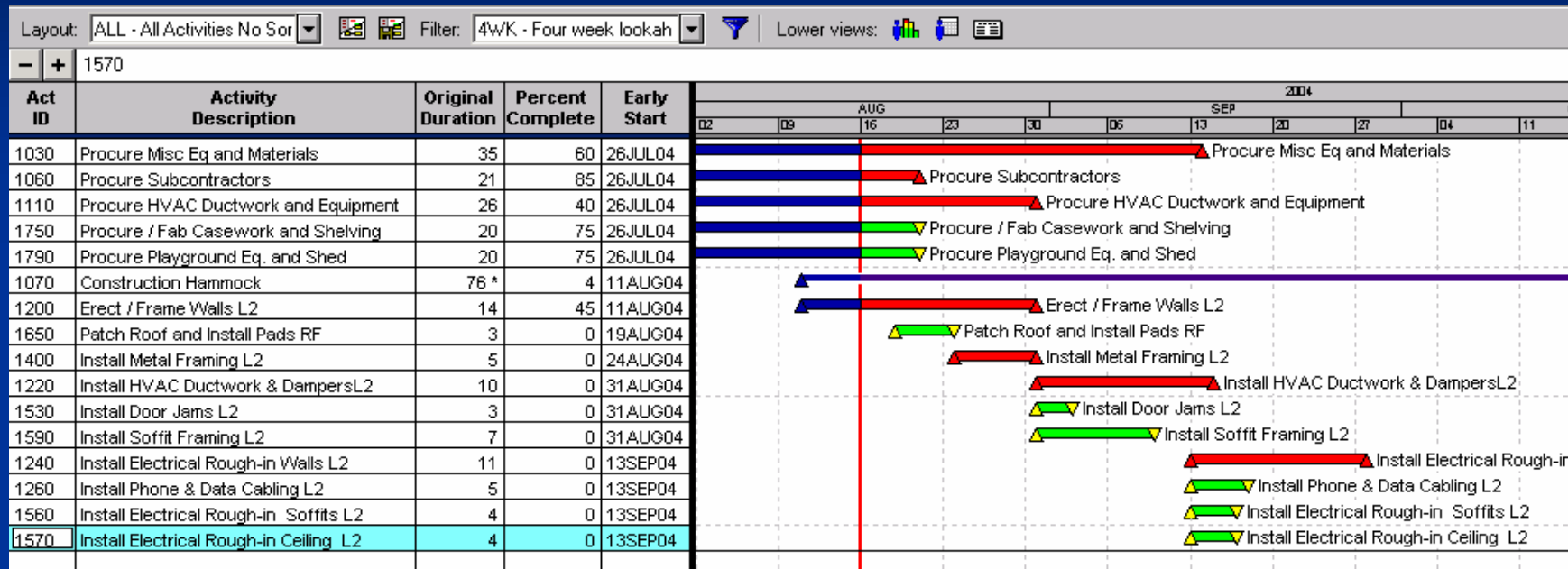
- n Discipline Reports

- n Critical Path

- n Planning Tools

- n Resource Histograms~

4 Week Schedule

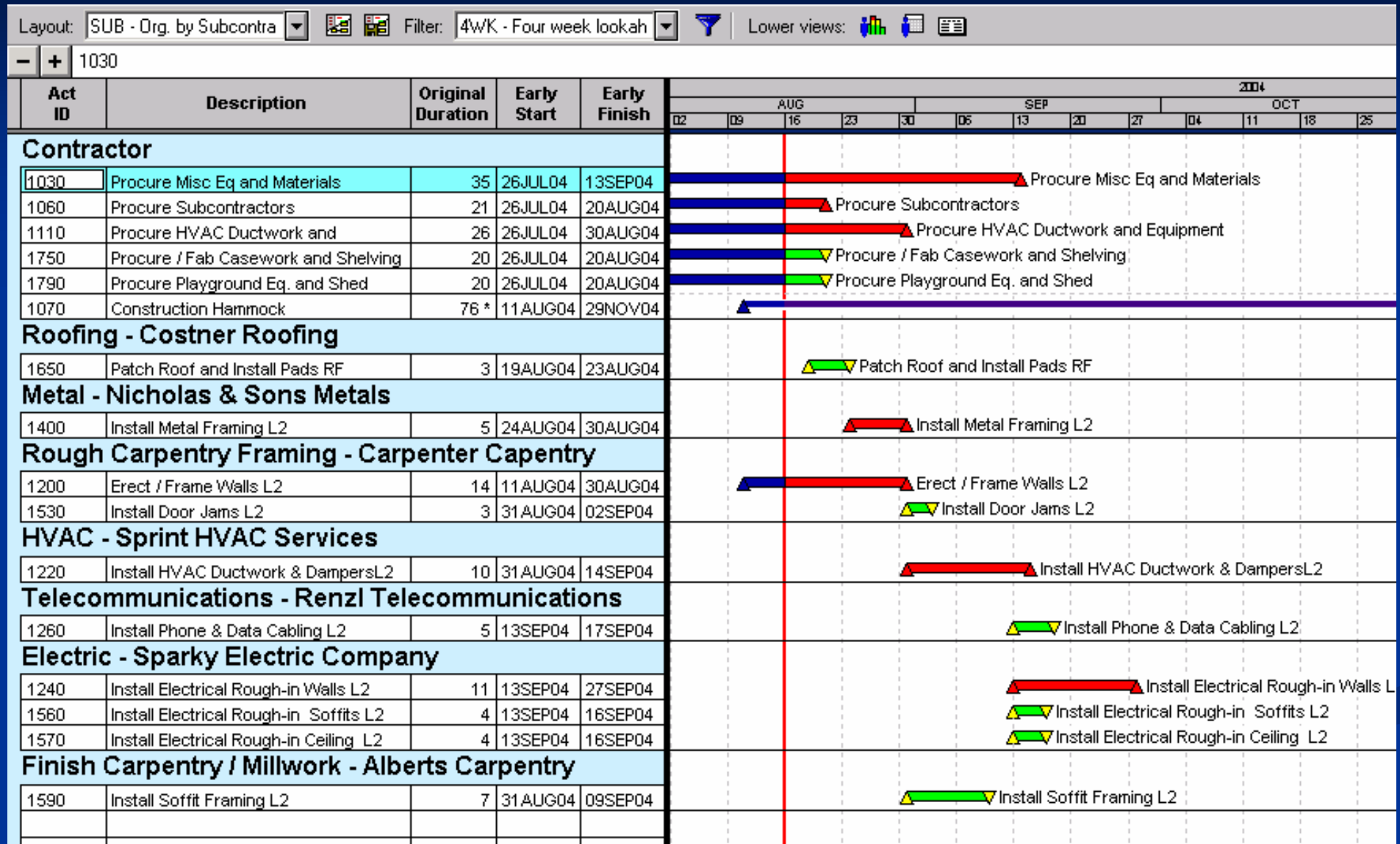


n Data Date + 28 Days

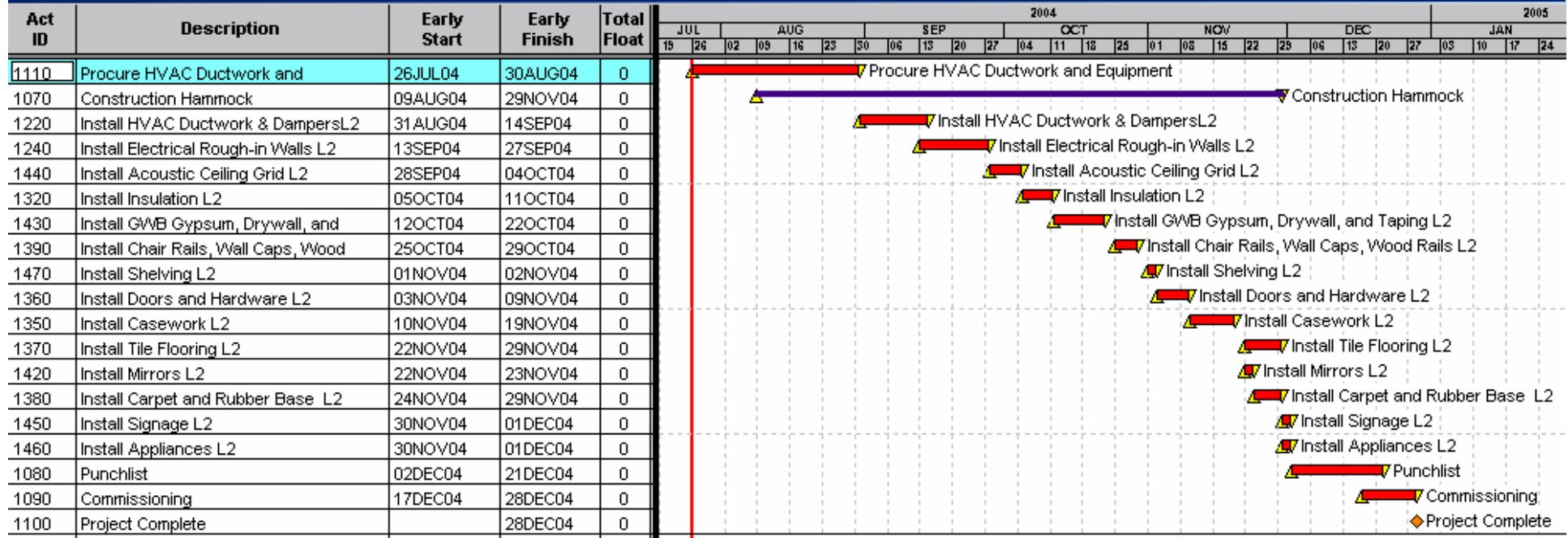
n Activities in progress

n Activities that will start within 28 days ~

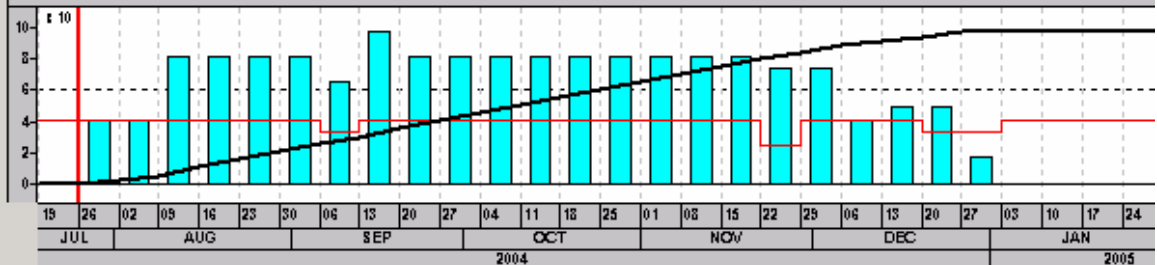
4 Week Schedule x Subcontractor



Critical Path Activities

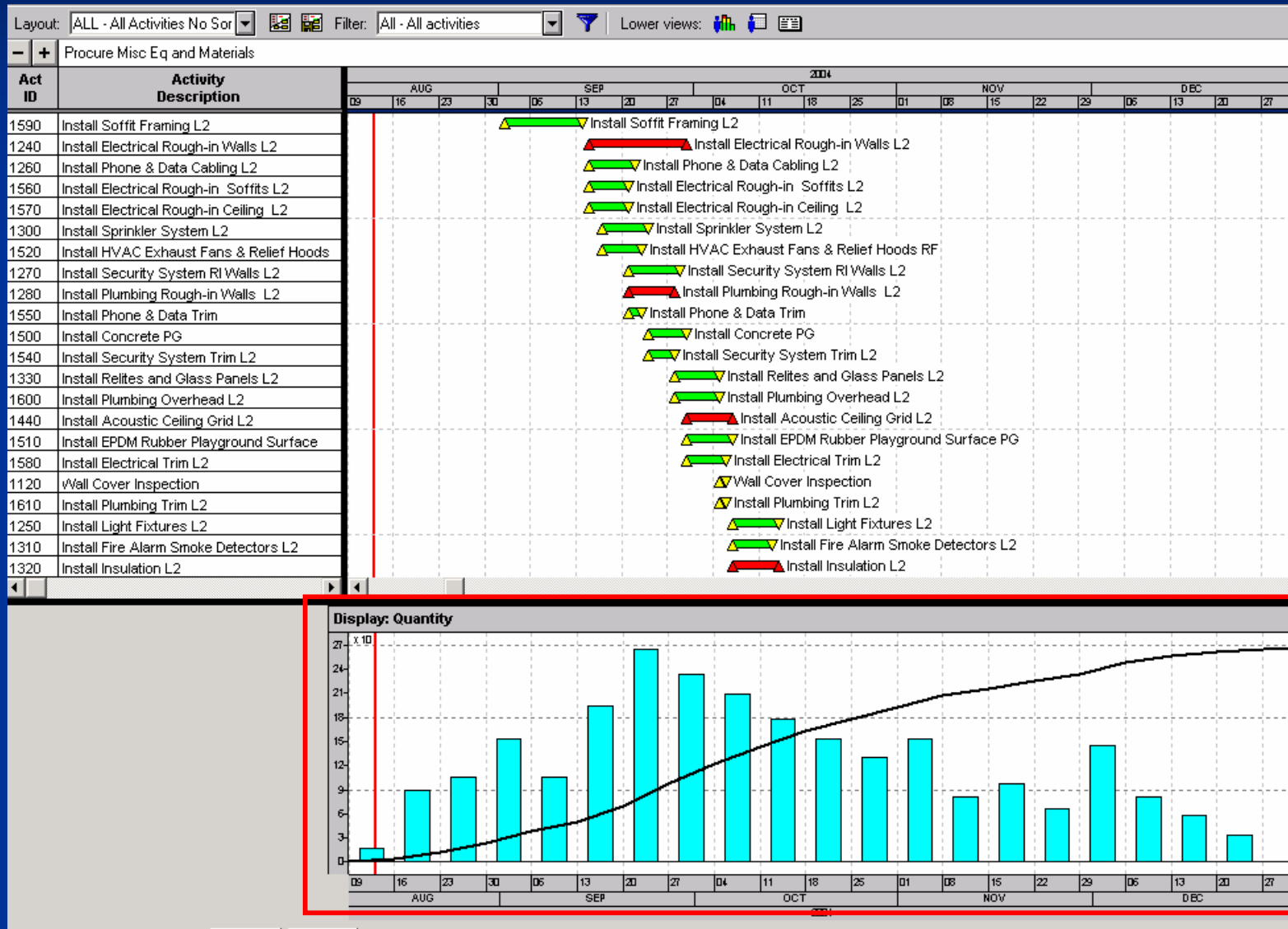


Display: Quantity



Manpower Loading

Bar Chart View / Histogram



Project Execution

- n Management use
 - n Communication Tools
 - n Critical Path
 - n Milestone Summary
 - n Phase Summary
 - n Variance reports
 - n Planning Tools
 - n 3 Month Lookahead
 - n Combined Histograms
 - n Risk Reports~

Management Use

3 Month Look Ahead

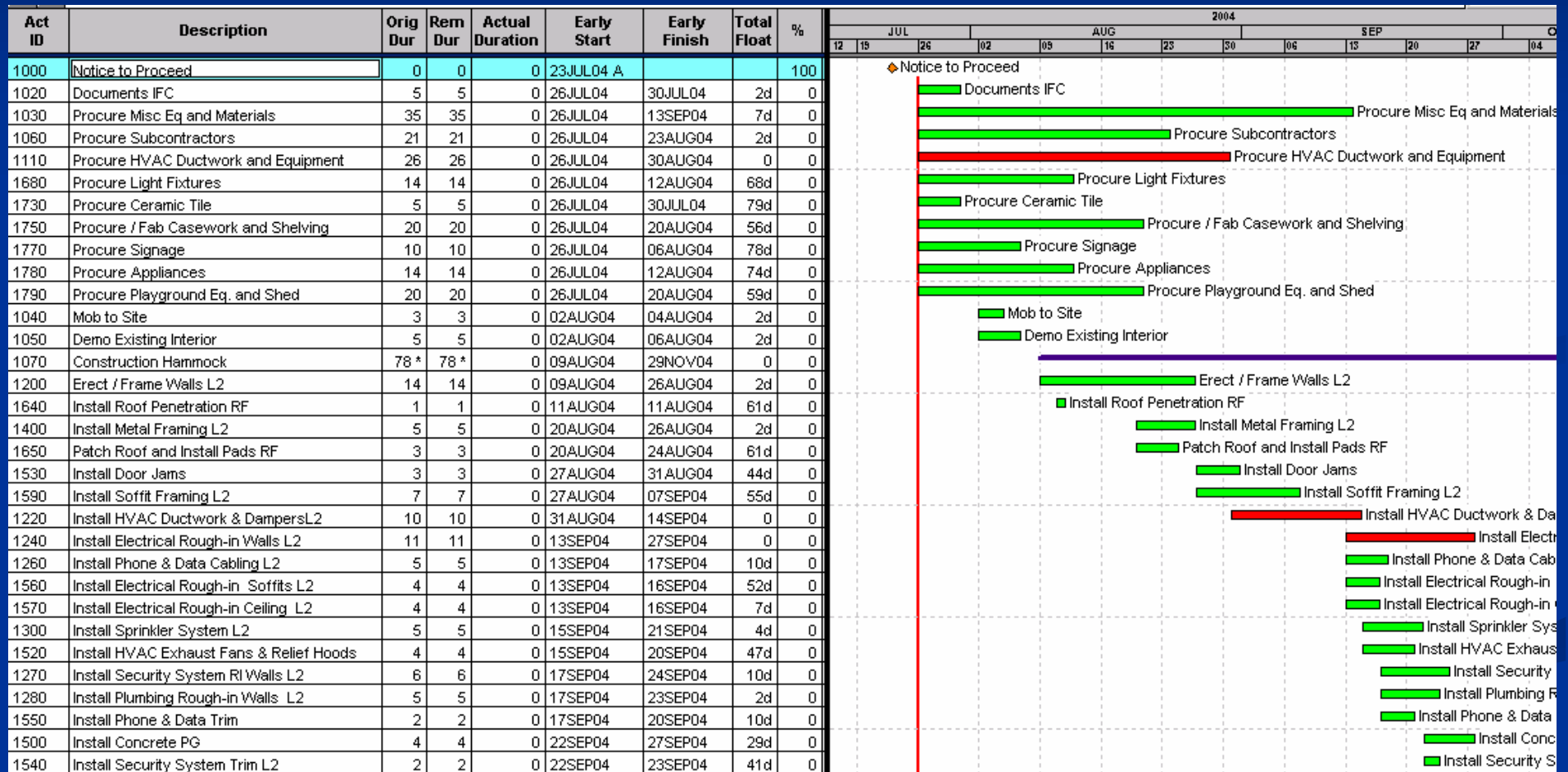
Activity ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Total Float	2005												2006		
								OCT	NOV	DEC	JAN											
M								17	24	31	7	14	21	28	5	12	19	26	2	8	15	23
0222																						
H_PS 60160	Mile A07: 5kv Subs access MEP SubworkContractual	0	0	0	01NOV05*		140	◆ Mile A07: 5kv Subs access MEP SubworkContractual														
H_PS 60470	Mile P08: Make Up Units and Exhaust Fans on Site	0	0	0		15DEC05	16	◆ Mile P08: Make Up Units and Exhaust Fans on Site														
H_PS 60610	Mile M02: LL3 MEP install. complete (1st Phase)	0	0	0		11JAN06	73	◆ Mile M02: LL3 MEP install. complete (1st Phase)														
0227																						
H_PS 84080	All Areas: Submit Electrical Submittals	155	41	90	27JUL04A	30DEC05	17	▶ All Areas: Submit Electrical Submittals														
H_PS 84090	All Areas: Review/Approve Electrical Submittals	87	62	80	09AUG04A	01FEB06	17	▶ All Areas: Review/Approve Electrical Submittals														
H_PS 84230	LL4 Purchase/Rec Valves, Piping & Ductwork mats	120	5	75	22FEB05A	07NOV05	15	▶ LL4 Purchase/Rec Valves, Piping & Ductwork mats														
H_PS 84620	LL4 Install Electrical Support System	24	20	75	20JUN05A	30NOV05	17	▶ LL4 Install Electrical Support System														
H_PS 84640	LL4 Install Electrical Equipment	65	41	50	11JUL05A	30DEC05	62	▶ LL4 Install Electrical Equipment														
H_PS 84420	LL4 Install HVAC Duct	37	17	80	01AUG05A	23NOV05	15	▶ LL4 Install HVAC Duct														
H_PS 84660	LL4 Install Branch Conduit	28	41	30	15AUG05A	30DEC05	23	▶ LL4 Install Branch Conduit														
H_PS 84350	LL4 Install Pump Pedestals	15	9	50	10OCT05A	11NOV05	15	▶ LL4 Install Pump Pedestals														
H_PS 84510	LL4 Install S-Piping	60	54	15	24OCT05A	20JAN06	17	▶ LL4 Install S-Piping														
H_PS 84360	LL4 Pump Pedestal Cure Time	5	2	40	27OCT05A	02NOV05	15	▶ LL4 Pump Pedestal Cure Time														
H_PS 84430	LL4 Install Main Pumps: WET WEATHER	14	14	0	29NOV05	16DEC05	-1	▶ LL4 Install Main Pumps: WET WEATHER														
H_PS 84400	LL4 Install Sinks	5	5	0	30NOV05	06DEC05	47	▶ LL4 Install Sinks														
H_PS 84630	LL4 Install Fixtures	28	28	0	01DEC05	11JAN06	68	▶ LL4 Install Fixtures														
H_PS 84670	LL4 Install Conduit Raceway	30	30	0	06DEC05	19JAN06	11	▶ LL4 Install Conduit Raceway														
H_PS 84435	LL4 Install Main Pumps: DRY WEATHER	14	14	0	14DEC05	04JAN06	8	▶ LL4 Install Main Pumps: DRY WEATHER														
H_PS 84540	LL4 Install Seal Water Piping	25	25	0	19DEC05	25JAN06	14	▶ LL4 Install Seal Water Piping														
H_PS 84550	LL4 Install Above Floor Drain Piping	32	32	0	19DEC05	03FEB06	7	▶ LL4 Install Above Floor Drain Piping														
H_PS 84370	LL4 Install Platforms & Misc. Steel	40	40	0	19DEC05	15FEB06	-1	▶ LL4 Install Platforms & Misc. Steel														
H_PS 84440	LL4 Install Sump Pumps	30	30	0	04JAN06	15FEB06	-1	▶ LL4 Install Sump Pumps														
H_PS 84560	LL4 Install Volute Vent Lines	20	20	0	05JAN06	02FEB06	8	▶ LL4 Install Volute Vent Lines														
H_PS 84680	LL4 Install Wire / Branch	7	7	0	20JAN06	30JAN06	11	▶ LL4 Install Wire / Branch														
0229																						
H_PS 83130	Purchase/Rec LL-3 Valves, Piping & Ductwork Mtls.	180	20	80	04MAR05A	30NOV05	51	▶ Purchase/Rec LL-3 Valves, Piping & Ductwork Mtls.														
H_PS 83510	LL3 Install Electrical Support System	5	20	60	12SEP05A	30NOV05	46	▶ LL3 Install Electrical Support System														
H_PS 83320	Install LL-3 HVAC Duct	60	39	15	14SEP05A	28DEC05	59	▶ Install LL-3 HVAC Duct														
H_PS 83520	LL3 Install Cable Tray	38	28	40	15SEP05A	12DEC05	66	▶ LL3 Install Cable Tray														
H_PS 83430	Install LL-3 Pumped & Above Slab Drain Piping	30	14	50	03OCT05A	18NOV05	84	▶ Install LL-3 Pumped & Above Slab Drain Piping														
H_PS 83410	Install LL-3 Air Piping	40	17	40	03OCT05A	23NOV05	81	▶ Install LL-3 Air Piping														
H_PS 83240	Install LL-3 Crane Rails	20	17	50	17OCT05A	23NOV05	32	▶ Install LL-3 Crane Rails														
H_PS 83500	LL3 Install Device Box	19	19	0	02NOV05	30NOV05	56	▶ LL3 Install Device Box														
H_PS 83420	Install LL-3 S-Piping	45	45	0	04NOV05	11JAN06	50	▶ Install LL-3 S-Piping														
H_PS 83310	Install LL-3 Fans	15	15	0	21NOV05	13DEC05	37	▶ Install LL-3 Fans														
H_PS 83440	Install LL-3 Seal Water Piping	16	16	0	21NOV05	14DEC05	68	▶ Install LL-3 Seal Water Piping														
H_PS 83550	LL3 Install Branch Conduit	20	20	0	21NOV05	20DEC05	56	▶ LL3 Install Branch Conduit														
H_PS 83300	Install LL-3 Cranes	10	17	0	28NOV05	20DEC05	32	▶ Install LL-3 Cranes														
H_PS 83330	Install LL-3 Sinks	15	15	0	01DEC05	21DEC05	63	▶ Install LL-3 Sinks														
H_PS 83540	LL3 Install Electrical Equipment	45	45	0	01DEC05	06FEB06	46	▶ LL3 Install Electrical Equipment														
H_PS 83340	Install LL-3 Pump Motors	10	10	0	14DEC05	28DEC05	72	▶ Install LL-3 Pump Motors														

Management Use

- n Period Analysis
 - n Last Period vs. Current Period
 - n Baseline plan vs. Current Period
- n “Bang for the Buck”
 - n Float and Resource Analysis to determine which activity progress/completion will yield the best results
 - n Identify tighter sequential activity coordination
- n “Finish on Friday”
 - n Identify which tasks need to finish this week to keep things on track
 - n Helps prevent the 95% and holding syndrome~

Management Use

Establish the Baseline Schedule for Variance Comparison



Management Use

Using the Variance Reports to Illustrate Delays and Impacts
 Week 4: Current to Baseline Schedule Comparison

Act ID	Description	Orig Dur	Rem Dur	Actual Duration	Early Start	Early Finish	Total Float	%	Finish Variance	2004											
										JUL	AUG				SEP						
											19	26	02	09	16	23	30	06	13	20	27
1780	Procure Appliances	14	0	15	26JUL04 A	13AUG04		100	-1	[Gantt bar for Procure Appliances]											
1790	Procure Playground Eq. and Shed	20	5	15	26JUL04 A	20AUG04	59d	75	0	[Gantt bar for Procure Playground Eq. and Shed]											
1040	Mob to Site	3	0	6	02AUG04 A	09AUG04		100	-3	[Gantt bar for Mob to Site]											
1050	Demo Existing Interior	5	0	7	02AUG04 A	10AUG04		100	-2	[Gantt bar for Demo Existing Interior]											
1640	Install Roof Penetration RF	1	0	2	09AUG04 A	10AUG04		100	1	[Gantt bar for Install Roof Penetration RF]											
1070	Construction Hammock	76 *	73 *	3	11AUG04 A	29NOV04	0	4	0	[Gantt bar for Construction Hammock]											
1200	Erect / Frame Walls L2	14	11	3	11AUG04 A	30AUG04	0	45	-2	[Gantt bar for Erect / Frame Walls L2]											
1650	Patch Roof and Install Pads RF	3	3	0	19AUG04	23AUG04	62d	0	1	[Gantt bar for Patch Roof and Install Pads RF]											
1400	Install Metal Framing L2	5	5	0	20AUG04	26AUG04	2d	0	0	[Gantt bar for Install Metal Framing L2]											
1530	Install Door Jams	3	3	0	27AUG04	31AUG04	44d	0	0	[Gantt bar for Install Door Jams]											
1590	Install Soffit Framing L2	7	7	0	27AUG04	07SEP04	55d	0	0	[Gantt bar for Install Soffit Framing L2]											
1220	Install HVAC Ductwork & Dampers L2	10	10	0	31AUG04	14SEP04	0	0	0	[Gantt bar for Install HVAC Ductwork & Dampers L2]											
1240	Install Electrical Rough-in Walls L2	11	11	0	13SEP04	27SEP04	0	0	0	[Gantt bar for Install Electrical Rough-in Walls L2]											
1260	Install Phone & Data Cabling L2	5	5	0	13SEP04	17SEP04	10d	0	0	[Gantt bar for Install Phone & Data Cabling L2]											
1560	Install Electrical Rough-in Soffits L2	4	4	0	13SEP04	16SEP04	52d	0	0	[Gantt bar for Install Electrical Rough-in Soffits L2]											

n Late Activities – Why?

n Create Plan to Mitigate / Recover ~

Management Use

n “Bang for the Buck”

Act ID	Description	Orig Dur	% Comp	Total Float	Early Start	Early Finish	NOV				
							07	14	21	28	
95											
0471	Install Drywall TB&T FL2A	25	95	-67d	10/12/05 A	11/11/05		▲	Install Drywall TB&T FL2A		
0472	Install Drywall TB&T FL2B	25	95	-68d	10/22/05 A	11/11/05		▲	Install Drywall TB&T FL2B		
90											
0192	Install Electrical Fire Alarm FL2A	3	90	-29d	09/26/05 A	11/11/05		▲	Install Electrical Fire Alarm FL2A		
0210	Install Electrical Fire Alarm FL2C	3	90	-29d	09/26/05 A	11/11/05		▲	Install Electrical Fire Alarm FL2C		
0030	Install Security System Rough In FL2D	8	90	-34d	10/07/05 A	11/11/05		▲	Install Security System Rough In FL2D		
0219	Install Electrical Fire Alarm FL2D	10	90	-29d	10/07/05 A	11/11/05		▲	Install Electrical Fire Alarm FL2D		
0031	Install Security System Rough In FL2C	8	90	18d	10/07/05 A	11/11/05		▼	Install Security System Rough In FL2C		
85											
0247	Install Roof-Tile RF_C	3	85	-27d	06/13/05 A	11/09/05		▲	Install Roof-Tile RF_C		
0249	Install Roof-Tile RF_D	7	85	-27d	06/13/05 A	11/09/05		▲	Install Roof-Tile RF_D		
0245	Install Roof-Tile RF_B	3	85	-27d	06/20/05 A	11/09/05		▲	Install Roof-Tile RF_B		
0239	Install Roof-Tile RF_A	7	85	-27d	06/27/05 A	11/09/05		▲	Install Roof-Tile RF_A		
0720	Prep Sidewalk Subgrade SITE	5	85	-57d	08/25/05 A	11/11/05		▲	Prep Sidewalk Subgrade SITE		
80											
0716	Install Curb and Gutters @ Streets SITE	12	80	-52d	09/16/05 A	11/09/05		▲	Install Curb and Gutters @ Streets SITE		
0916	Install Curb and Gutters @ Building SITE	10	80	-50d	09/16/05 A	11/09/05		▲	Install Curb and Gutters @ Building SITE		
75											
0261	Apply Paint FL1_VEH	3	75	-44d	08/09/05 A	11/29/05		▲	Apply Paint FL1_VEH		
1028	Install Elect Underground to pk lighting MOT	5	75	-36d	09/21/05 A	11/11/05		▲	Install Elect Underground to pk lighting MOT		
0532	Install Lockers Sheriff's FL1E	5	75	-34d	09/22/05 A	11/11/05		▲	Install Lockers Sheriff's FL1E		

Capturing Delays and Impacts

- n Illustrating/Documenting
- n Forecasting
- n “What if” analysis~

Delays & Impacts

- n Use the schedule to illustrate impacts from the following types of events:
 - n Non-excusable, Non-compensable
 - n Subcontractor Performance
 - n Contractor Performance
 - n Excusable, Non-compensable
 - n Force Majeure
 - n Excusable, Compensable
 - n Design Error
 - n RFI's~

Delays & Impacts

- n Delays & Impacts always need to be evaluated against the current plan
 - n Document and illustrate the delay
 - n Analyze the impact
 - n Get acknowledgement of the delay~

Delays & Impacts

- n Subcontractor Delays can be recognized by the general or the sub.
- n Delays are addressed in the schedule after a known or potential impact has been identified.
 - n Start or Finish Date Variance
 - n Const. Sequence change
 - n Performance issue (low % complete)~

Delays & Impacts

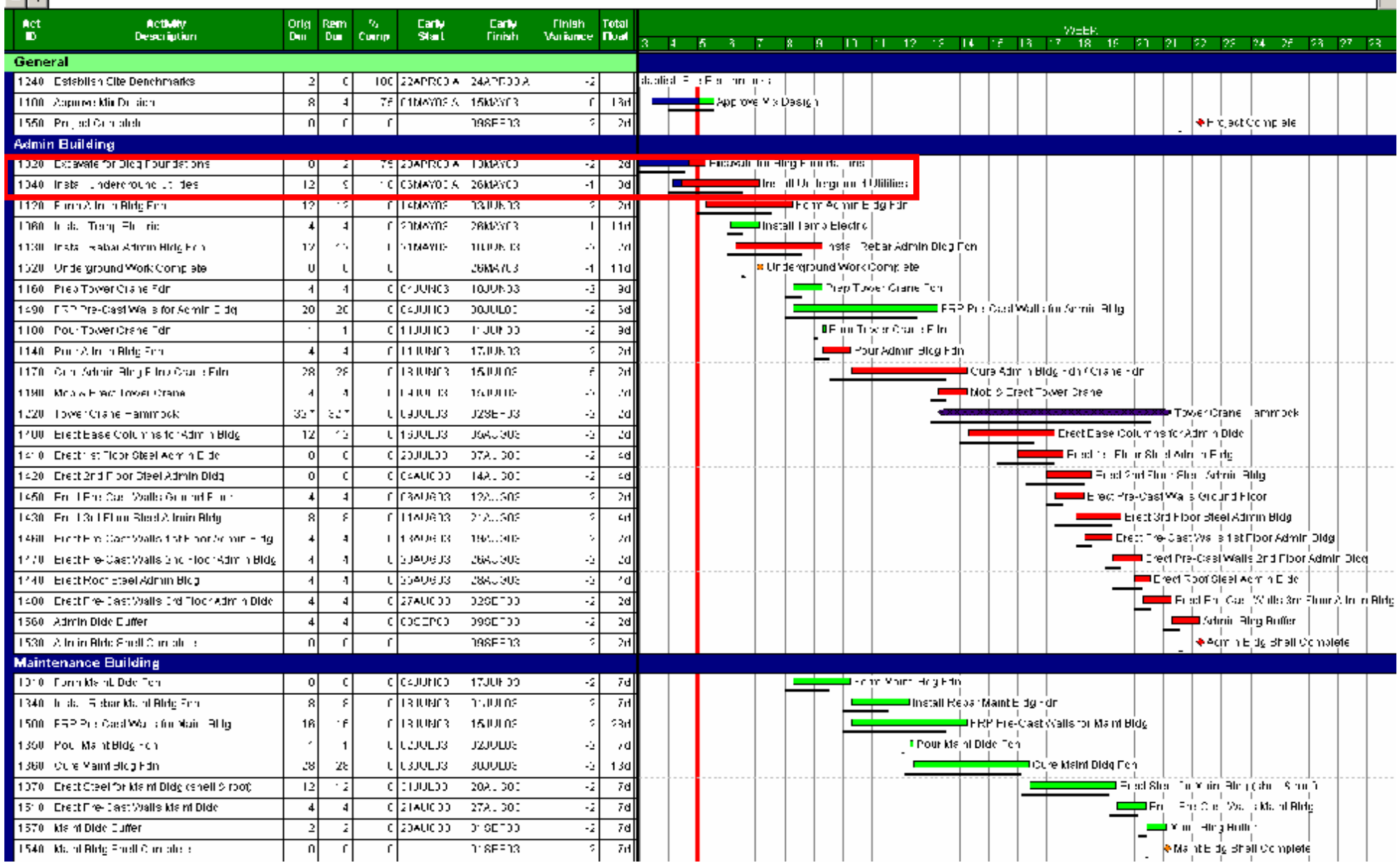
- n Delay recognition occurs at or just behind the data date.
 - n Can be for work currently in progress or in the future
 - n Very little advance warning
 - n Generally not seen until late
 - n Not readily acknowledged by the Sub or GC
 - n Usually non-compensable~

Delays & Impacts

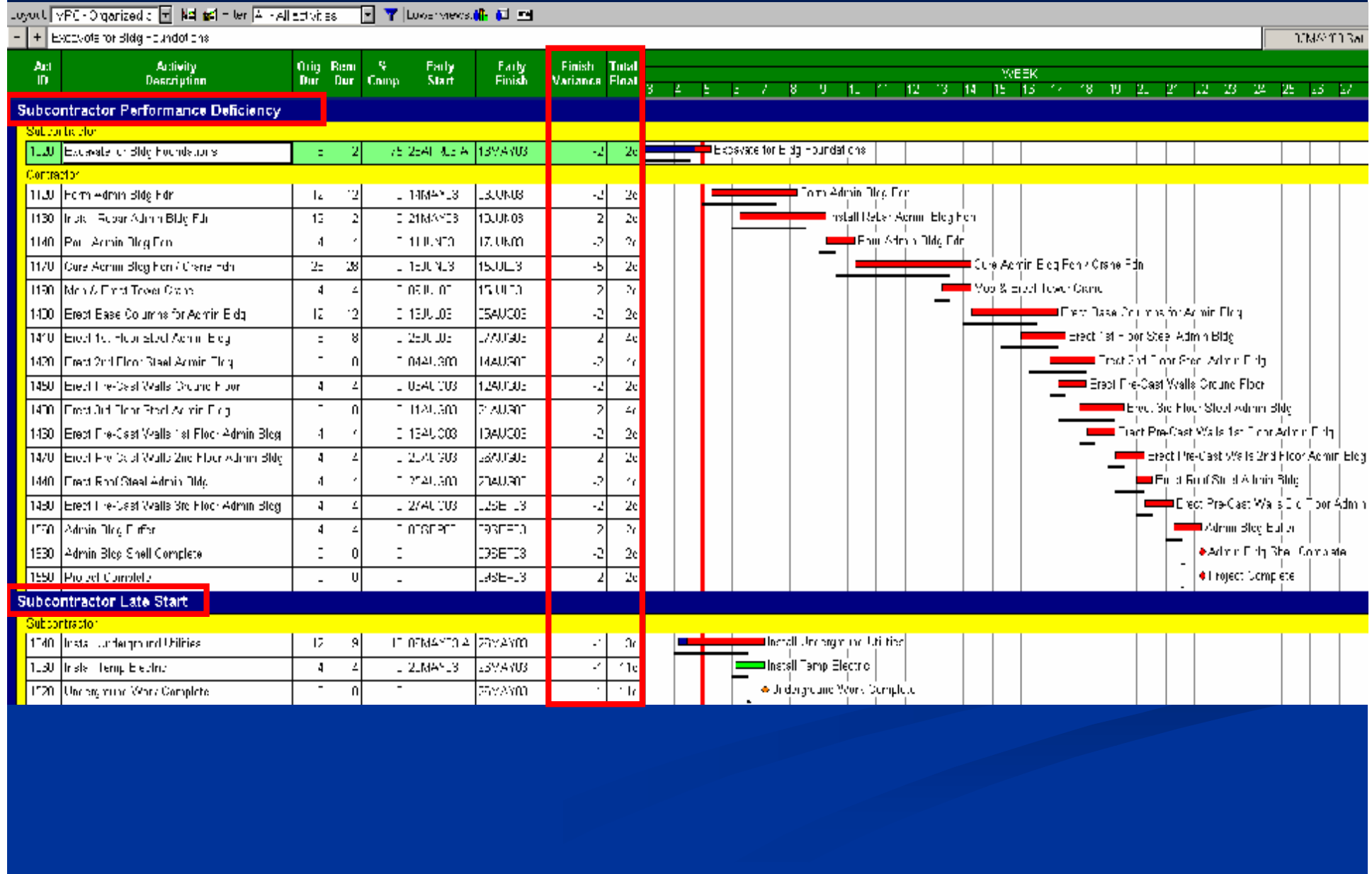
- n Document the Impact
 - n Enter actual dates, % complete
- n Add coding to be able to group or filter the delay
 - n Add additional activities if needed
 - n Add notes to Log
- n Show variance from target finish
- n Develop recovery options~

Impact from a Subcontractor

Layout: ANALYSIS - Update | Filter: All Years | Lower Levels



Impact Illustrated



Impact Recovery Plan

Form Admin Bldg Fdr

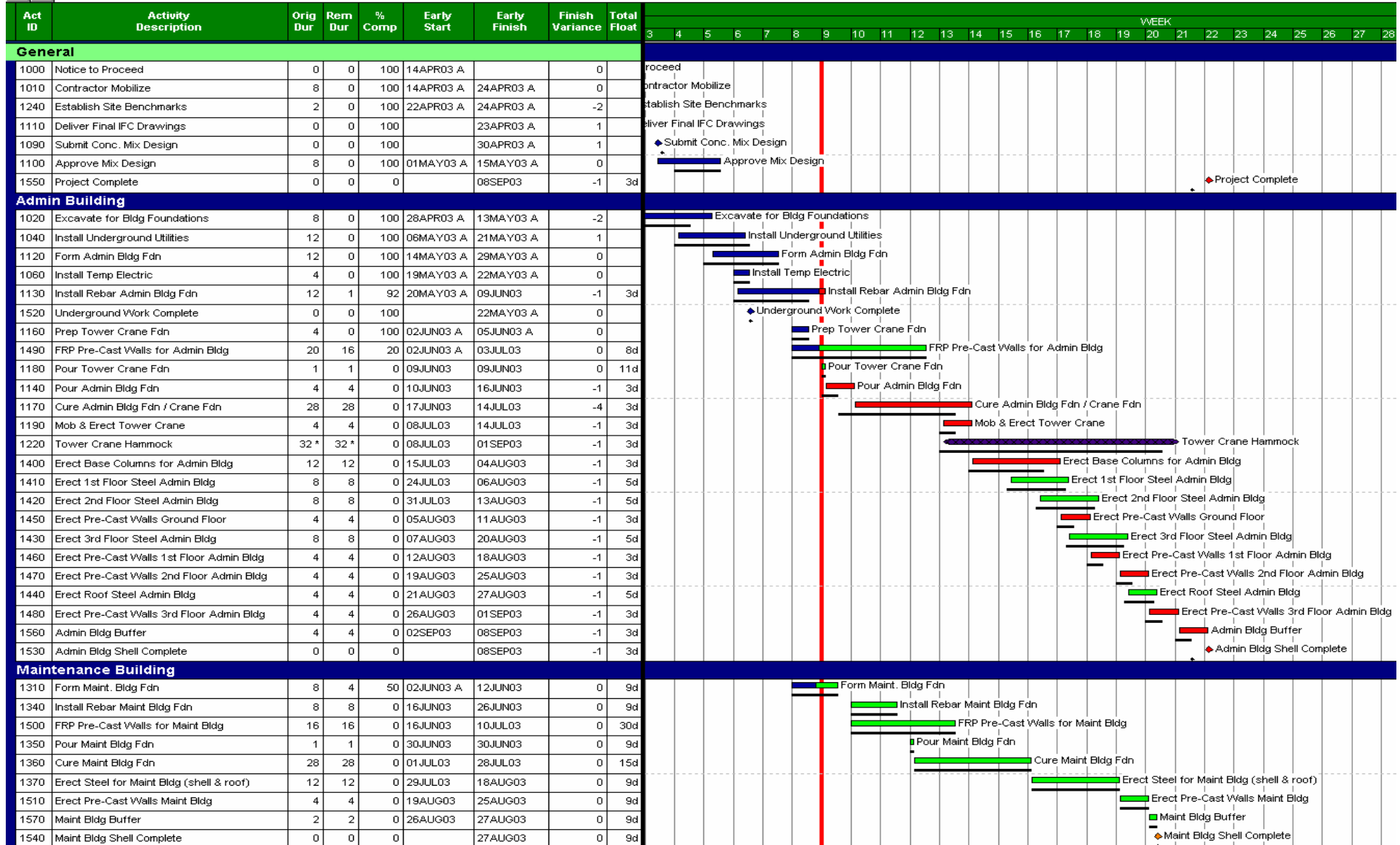
Act ID	Activity Description	Orig Dur	Rein Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	Gantt																											
									0	4	8	12	16	20	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96	100		
Subcontractor Performance Deficiency																																				
Subcontractor																																				
1720	Erect Base for Bldg Foundation	-	0	-	27 APR 13	17 MAY 13	0	3r	Erect Base for Bldg Foundation																											
Contractor																																				
1120	Form Admin Bldg Fdr	12	2	-	14 MAY 13	26 MAY 13	0	4c	Form Admin Bldg Fdr Changed Calendar to 5 days/Week																											
1170	Install Rebar Admin Bldg Fdr	12	2	-	27 MAY 13	7 JUN 13	-1	3r	Install Rebar Admin Bldg Fdr																											
1140	Place Admin Bldg Fdr	4	4	-	1 JUN 13	15 JUN 13	-1	3c	Place Admin Bldg Fdr																											
1170	Cast Admin Bldg Fdr / Concrete	27	20	-	13 JUN 13	14 JUL 13	4	3r	Cast Admin Bldg Fdr / Concrete																											
1130	Mob & Erect Tower Crane	4	4	-	05 JUL 13	14 JUL 13	-1	3c	Mob & Erect Tower Crane																											
1430	Erect Base Columns for Admin Bldg	12	12	-	15 JUL 13	14 AUG 13	-	3c	Erect Base Columns for Admin Bldg																											
1410	Erect 1st Floor Steel Admin Bldg	-	0	-	24 JUL 13	25 AUG 13	-	5r	Erect 1st Floor Steel Admin Bldg																											
1430	Erect 2nd Floor Steel Admin Bldg	-	8	-	31 JUL 13	13 SEP 13	-1	3c	Erect 2nd Floor Steel Admin Bldg																											
1470	Erect Pre-Cast Walls 3rd Floor	4	4	-	07 AUG 13	11 AUG 13	-	3r	Erect Pre-Cast Walls 3rd Floor																											
1430	Erect 3rd Floor Steel Admin Bldg	8	8	-	07 AUG 13	23 AUG 13	-1	5c	Erect 3rd Floor Steel Admin Bldg																											
1460	Erect Pre-Cast Walls 1st Floor Admin Bldg	4	4	-	12 AUG 13	16 AUG 13	-	3c	Erect Pre-Cast Walls 1st Floor Admin Bldg																											
1470	Erect Pre-Cast Walls 2nd Floor Admin Bldg	4	4	-	15 AUG 13	20 AUG 13	-	3r	Erect Pre-Cast Walls 2nd Floor Admin Bldg																											
1440	Erect Roof Steel Admin Bldg	4	4	-	21 AUG 13	27 AUG 13	-1	3c	Erect Roof Steel Admin Bldg																											
1490	Erect Pre-Cast Walls 3rd Floor Admin Bldg	4	4	-	28 AUG 13	01 SEPT 13	-	3r	Erect Pre-Cast Walls 3rd Floor Admin Bldg																											
1530	Admin Bldg Euffer	4	4	-	02 SEPT 13	03 SEPT 13	-	3c	Admin Bldg Euffer																											
1530	Admin Bldg Shell Complete	-	0	-	13 SEPT 13	-	-	3c	Admin Bldg Shell Complete																											
1770	Project Complete	-	0	-	27 SEPT 13	-	-	3r	Project Complete																											
Subcontractor Late Start																																				
Subcontractor																																				
1140	Install Underground Utilities	12	9	-	14 MAY 13	12 MAY 13	0	3c	Install Underground Utilities Changed Calendar to 5 days/Week																											
1770	Install Temp Electric	4	4	-	15 MAY 13	22 MAY 13	0	3r	Install Temp Electric																											
1530	Underground Work Complete	-	0	-	22 MAY 13	-	-	2c	Underground Work Complete																											

Uncontrollable Delays

- n Delays are addressed in the schedule after the impact has been identified
 - n Can impact work in progress or work in the future
 - n Add the impact to the schedule
 - n Add the “consequence” activity
 - n Add logic or change durations to illustrate the impact~

Impact from Weather - Start

Layout: BLDG - Organized b Filter: All - All activities Lower views: [Icons]



Impact from Weather - Illustrated

Layout: MPC - Organized b Filter: All - All activities Lower views:

FRP Pre-Cast Walls for Admin Bldg

Act ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	2003											
									JUN 08	JUN 16	JUN 23	JUN 30	JUN 07	JUN 14	JUN 21	JUN 28	AUG 04	AUG 11	AUG 18	AUG 25
Week 8/9 Severe Weather Delay																				
Subcontractor																				
1490	FRP Pre-Cast Walls for Admin Bldg	20	16	20	02JUN03 A	09JUL03	-3	5d	FRP Pre-Cast Walls for Admin Bldg Suspend 06/09 - Resume 06/12											
Contractor																				
1310	Form Maint. Bldg Fdn	8	4	50	02JUN03 A	18JUN03	-3	6d	Form Maint. Bldg Fdn Suspend 06/09 - Resume 06/12											
1200	SEVERE WEATHER - 5" RAIN	3	0	100	07JUN03 A	09JUN03 A	0		SEVERE WEATHER - 5" RAIN Added Activity											
1210	DELAY POUR FOR DEWATERING	2	2	0	10JUN03	11JUN03	0	1d	DELAY POUR FOR DEWATERING Added Activity											
1140	Pour Admin Bldg Fdn	4	4	0	12JUN03	18JUN03	-3	1d	Pour Admin Bldg Fdn Added Dewatering Prod.											
1560	Admin Bldg Buffer	4	4	0	04SEP03	10SEP03	-3	1d									Admin Bldg Buffer			
1530	Admin Bldg Shell Complete	0	0	0		10SEP03	-3	1d									Admin Bldg Shell			
1550	Project Complete	0	0	0		10SEP03	-3	1d									Project Complete			

Update Activity - 81 Weather Impact Identification Relief

1490 - FRP Pre-Cast Walls for Admin Bldg

Actual Start: 02JUN03 Early Finish: 09JUL03

Percent Complete: 20.0 Remaining duration: 16

Suspend: 09JUN03 Resume: 12JUN03

Update Cancel Help

Impact from Weather - Extension

Layout: IMPC - Organized b Filter: All - All activities Lower views:

Act ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	2003																		
									JUN			JUL				AUG				SEP							
									02	09	16	23	30	07	14	21	28	04	11	18	25	01	08	15	22	29	06
Week 8/9 Severe Weather Delay																											
1310	Form Maint. Bldg Fdn	8	4	50	02JUN03 A	18JUN03	-3	6d	Form Maint. Bldg Fdn Suspend 06/09 - Resume 06/12																		
1490	FRP Pre-Cast Walls for Admin Bldg	20	16	20	02JUN03 A	09JUL03	-3	5d	FRP Pre-Cast Walls for Admin Bldg Suspend 06/09 - Resume 06/12																		
1200	SEVERE WEATHER - 5" RAIN	3	0	100	07JUN03 A	09JUN03 A	0		SEVERE WEATHER - 5" RAIN Added Activity																		
1210	DELAY POUR FOR DEWATERING	2	2	0	10JUN03	11JUN03	0	1d	DELAY POUR FOR DEWATERING Added Activity																		
1180	Pour Tower Crane Fdn	1	1	0	12JUN03	12JUN03	-3	8d	Pour Tower Crane Fdn Added Dewatering Pred.																		
1140	Pour Admin Bldg Fdn	4	4	0	12JUN03	18JUN03	-3	1d	Pour Admin Bldg Fdn Added Dewatering Pred.																		
1560	Admin Bldg Buffer	4	4	0	04SEP03	10SEP03	-3	1d	Admin Bldg Buffer																		
1530	Admin Bldg Shell Complete	0	0	0		10SEP03	-3	1d	Admin Bldg Shell Complete																		
1550	Project Complete	0	0	0		10SEP03	-3	1d	Project Complete																		

Constraints - SI Weather Impact Ident... X

1550 - Project Complete

Start constraint
 Early
 Late

Finish constraint
 Early
 Late

14SEP03

September 2003

Sun	Mon	Tue	Wed	Thu	Fri	Sat
	1	2	3	4	5	6
7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30				

14SEP03

Constraints - SI Weather Impact Ident... X

1550 - Project Complete

Start constraint
 Early
 Late

Finish constraint
 Early
 Late

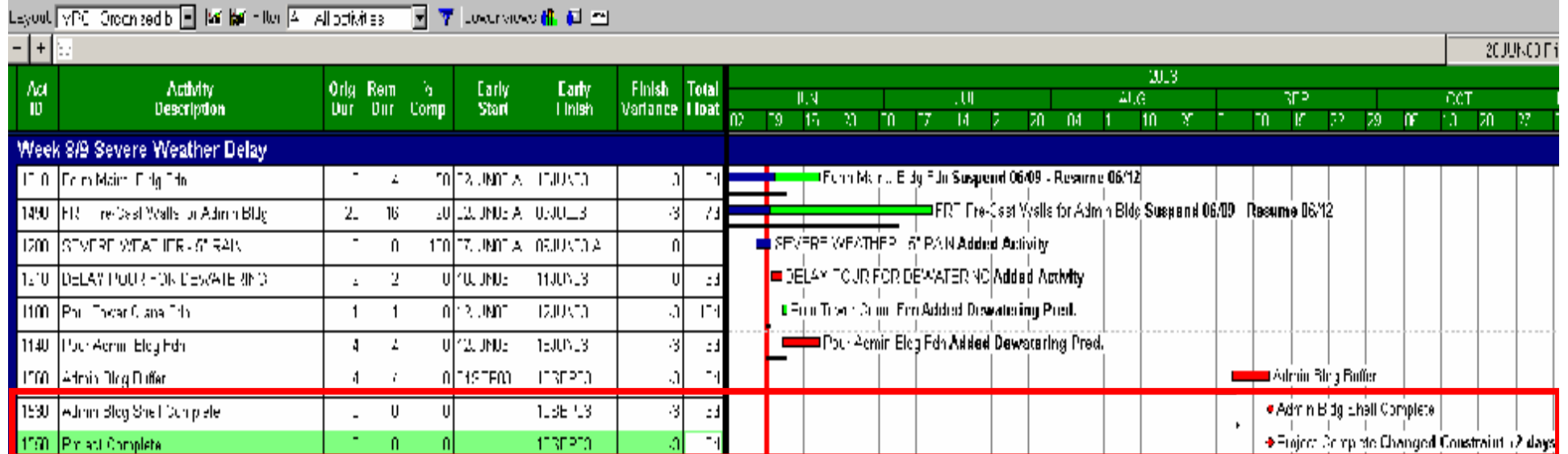
17SEP03

September 2003

Sun	Mon	Tue	Wed	Thu	Fri	Sat
	1	2	3	4	5	6
7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30				

16SEP03

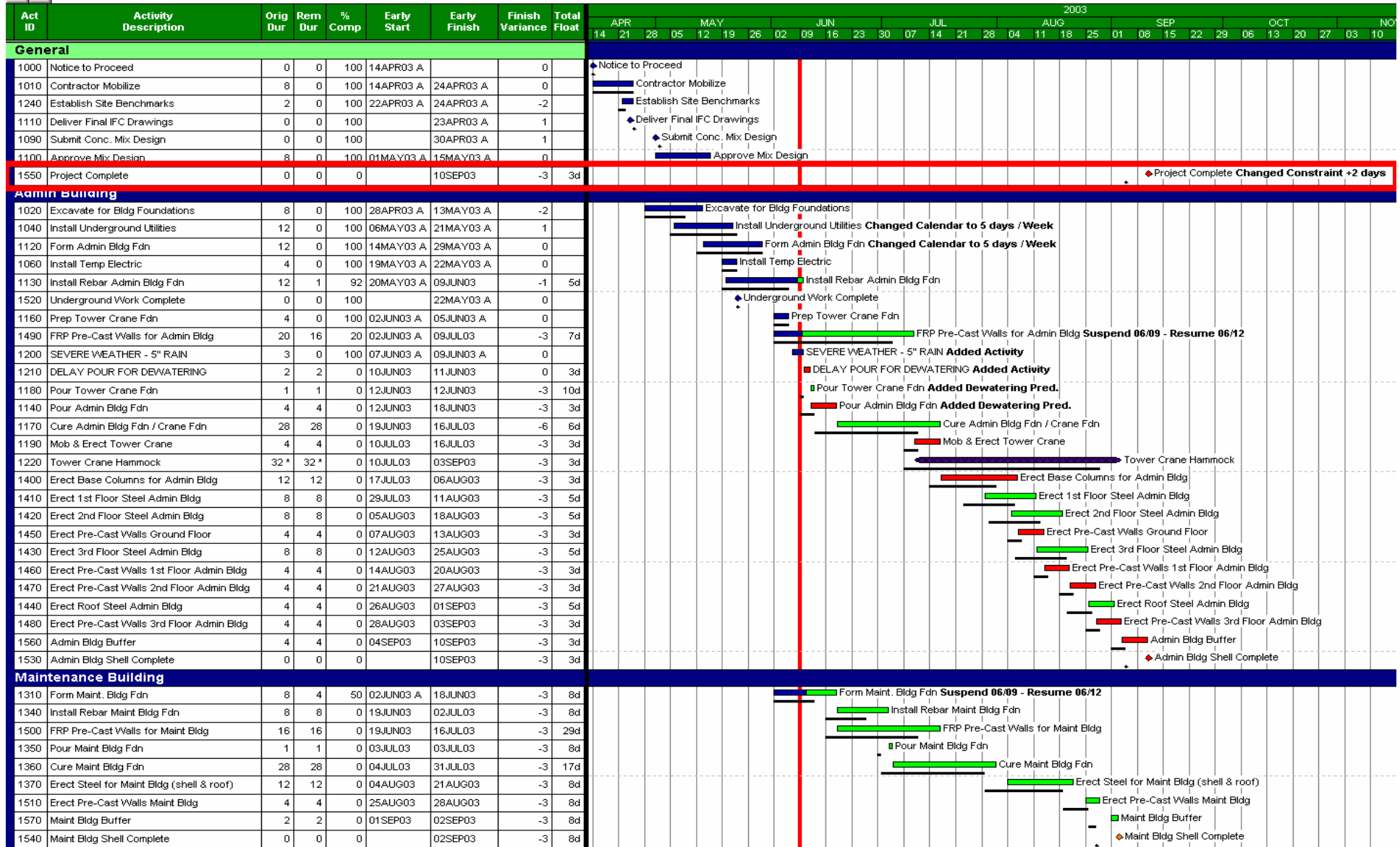
Impact from Weather - Extension



Changed Constraint +2 days

Impact from Weather - Final

Layout: BLDG - Organized b Filter: All - All activities Lower views:



Impact from an RFI

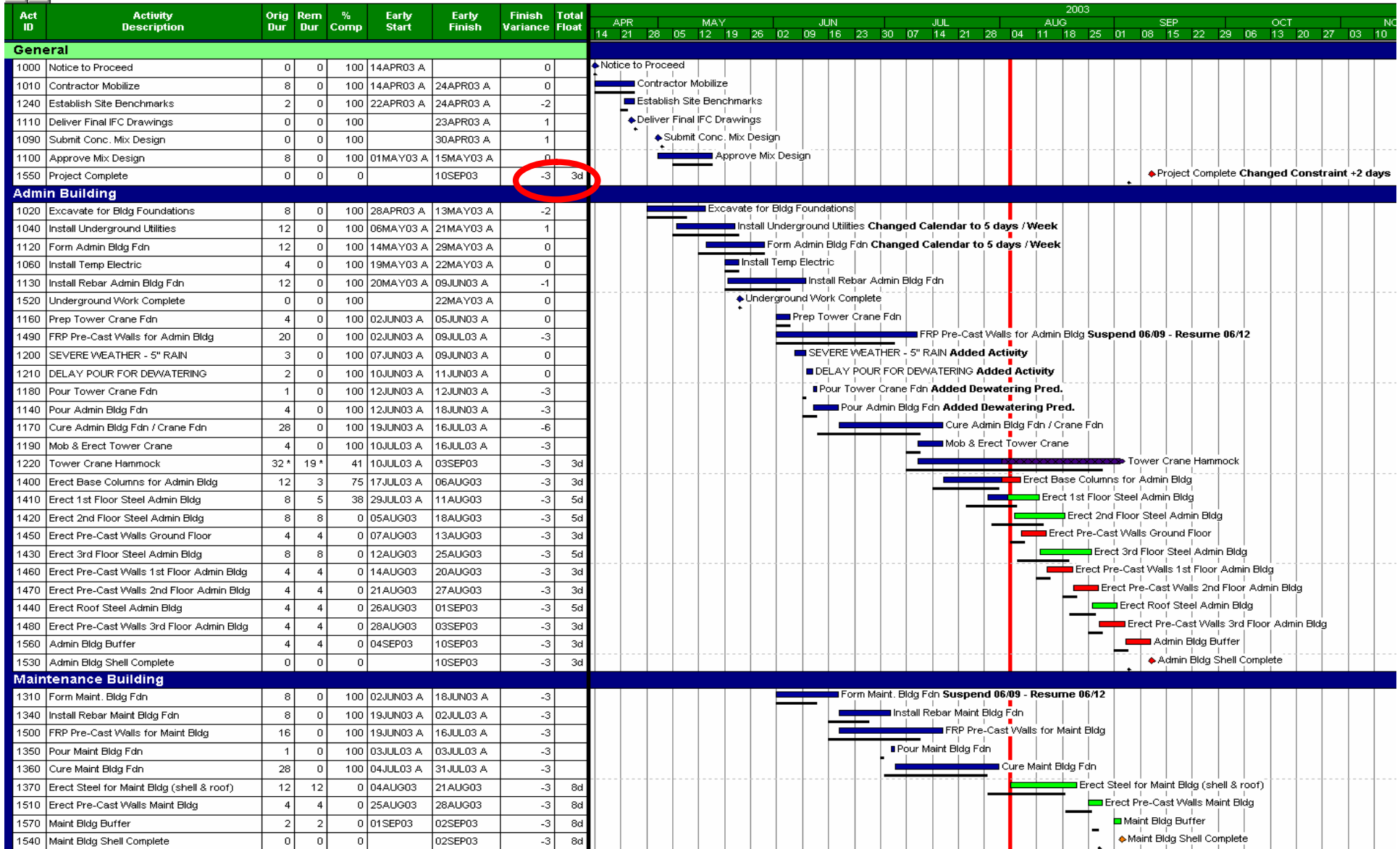
- n RFI's are initiated by GC or subcontractor
- n RFI's are added to the schedule after a known or potential impact has been identified.
 - nCommodity change
 - nQty change
 - nConst. Sequence change
 - nDesign Clarification / Change~

Impact from an RFI

- n RFI's occur at or behind the data date
 - n Can be for work currently in progress or for work in the future
- n RFI's that don't go in the schedule
 - n Dimensional clarifications – 2" or 3" Stenciling
 - n Installation clarification – Torque to 100 ft lbs or 110 ft lbs~

RFI Impact - Start

Layout: BLDG - Organized b Filter: All - All activities Lower views:



RFI Impact – Add RFI

Layout: BLDG - Organized b Filter: STL - Structural Steel Lower views:

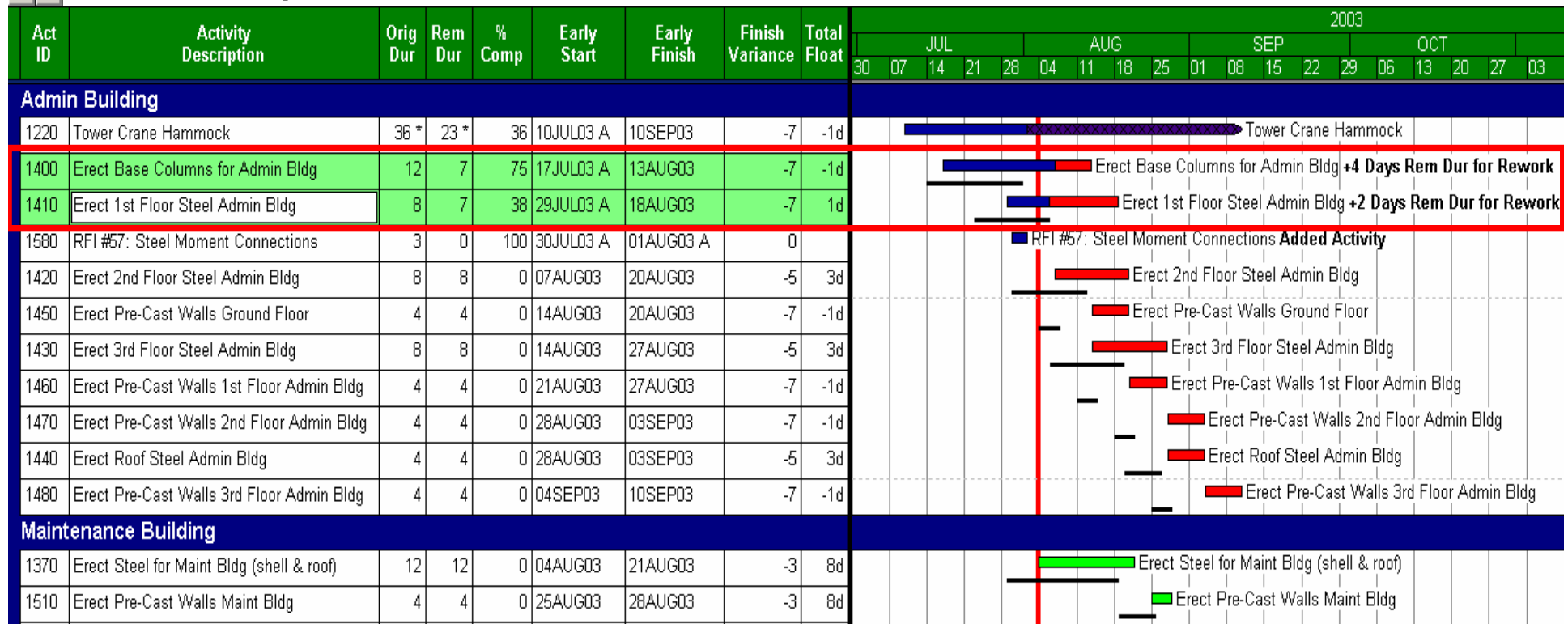
- + RFI #57: Steel Moment Connections

Act ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	2003														
									JUL				AUG				SEP				OCT		
									30	07	14	21	28	04	11	18	25	01	08	15	22	29	06
Admin Building																							
1220	Tower Crane Hammock	32 *	19 *	41	10JUL03 A	03SEP03	-3	3d	Tower Crane Hammock														
1400	Erect Base Columns for Admin Bldg	12	3	75	17JUL03 A	06AUG03	-3	3d	Erect Base Columns for Admin Bldg														
1410	Erect 1st Floor Steel Admin Bldg	8	5	38	29JUL03 A	11AUG03	-3	5d	Erect 1st Floor Steel Admin Bldg														
1580	RFI #57: Steel Moment Connections	3	0	100	30JUL03 A	01AUG03 A	0	0	RFI #57: Steel Moment Connections Added Activity														
1420	Erect 2nd Floor Steel Admin Bldg	8	8	0	05AUG03	18AUG03	-3	5d	Erect 2nd Floor Steel Admin Bldg														
1450	Erect Pre-Cast Walls Ground Floor	4	4	0	07AUG03	13AUG03	-3	3d	Erect Pre-Cast Walls Ground Floor														
1430	Erect 3rd Floor Steel Admin Bldg	8	8	0	12AUG03	25AUG03	-3	5d	Erect 3rd Floor Steel Admin Bldg														
1460	Erect Pre-Cast Walls 1st Floor Admin Bldg	4	4	0	14AUG03	20AUG03	-3	3d	Erect Pre-Cast Walls 1st Floor Admin Bldg														
1470	Erect Pre-Cast Walls 2nd Floor Admin Bldg	4	4	0	21AUG03	27AUG03	-3	3d	Erect Pre-Cast Walls 2nd Floor Admin Bldg														
1440	Erect Roof Steel Admin Bldg	4	4	0	26AUG03	01SEP03	-3	5d	Erect Roof Steel Admin Bldg														
1480	Erect Pre-Cast Walls 3rd Floor Admin Bldg	4	4	0	28AUG03	03SEP03	-3	3d	Erect Pre-Cast Walls 3rd Floor Admin														
Maintenance Building																							
1370	Erect Steel for Maint Bldg (shell & roof)	12	12	0	04AUG03	21AUG03	-3	8d	Erect Steel for Maint Bldg (shell & roof)														
1510	Erect Pre-Cast Walls Maint Bldg	4	4	0	25AUG03	28AUG03	-3	8d	Erect Pre-Cast Walls Maint Bldg														

RFI Impact – Capture Rework

Layout: BLDG - Organized b Filter: STL - Structural Steel Lower views:

- + Erect 1st Floor Steel Admin Bldg



RFI Impact – Capture Change

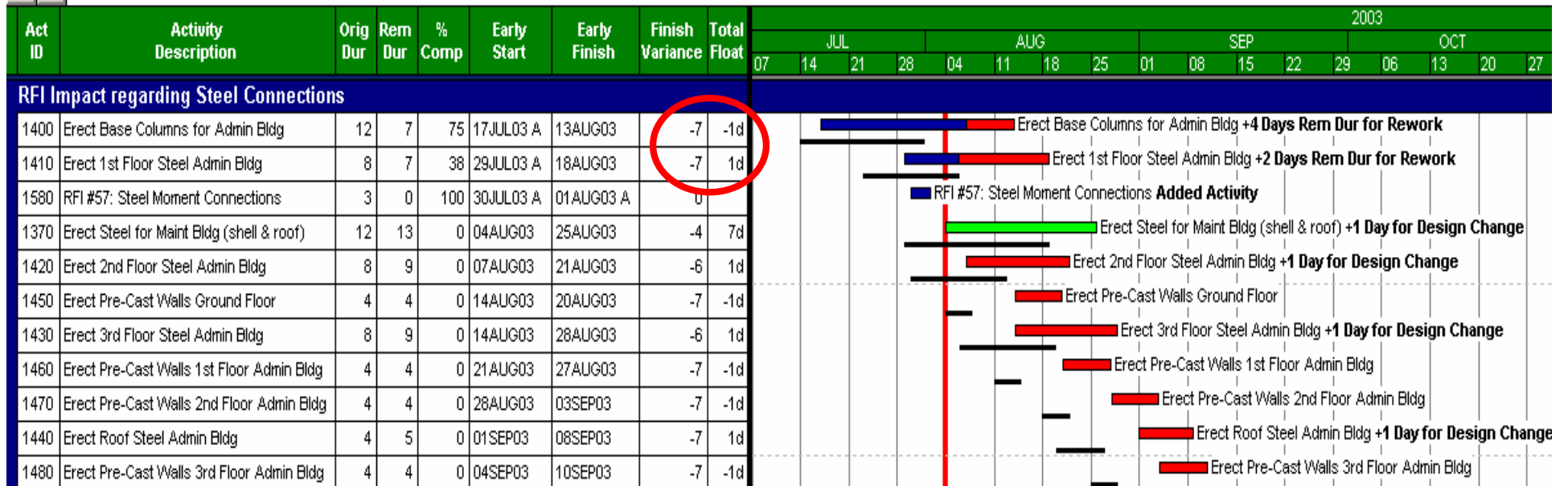
Layout: BLDG - Organized b Filter: STL - Structural Steel Lower views:

- + Erect Steel for Maint Bldg (shell & roof)

Act ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	2003															
									JUL				AUG			SEP				OCT			NOV	
									30	07	14	21	28	04	11	18	25	01	08	15	22	29	06	13
Admin Building																								
1220	Tower Crane Hammock	36 *	23 *	36	10JUL03 A	10SEP03	-7	-1d	Tower Crane Hammock															
1400	Erect Base Columns for Admin Bldg	12	7	75	17JUL03 A	13AUG03	-7	-1d	Erect Base Columns for Admin Bldg +4 Days Rem Dur for Rework															
1410	Erect 1st Floor Steel Admin Bldg	8	7	38	29JUL03 A	18AUG03	-7	1d	Erect 1st Floor Steel Admin Bldg +2 Days Rem Dur for Rework															
1580	RFI #57: Steel Moment Connections	3	0	100	30JUL03 A	01AUG03 A	0		RFI #57: Steel Moment Connections Added Activity															
1420	Erect 2nd Floor Steel Admin Bldg	8	9	0	07AUG03	21AUG03	-6	1d	Erect 2nd Floor Steel Admin Bldg +1 Day for Design Change															
1450	Erect Pre-Cast Walls Ground Floor	4	4	0	14AUG03	20AUG03	-7	-1d	Erect Pre-Cast Walls Ground Floor															
1430	Erect 3rd Floor Steel Admin Bldg	8	9	0	14AUG03	28AUG03	-6	1d	Erect 3rd Floor Steel Admin Bldg +1 Day for Design Change															
1460	Erect Pre-Cast Walls 1st Floor Admin Bldg	4	4	0	21AUG03	27AUG03	-7	-1d	Erect Pre-Cast Walls 1st Floor Admin Bldg															
1470	Erect Pre-Cast Walls 2nd Floor Admin Bldg	4	4	0	28AUG03	03SEP03	-7	-1d	Erect Pre-Cast Walls 2nd Floor Admin Bldg															
1440	Erect Roof Steel Admin Bldg	4	5	0	01SEP03	08SEP03	-7	1d	Erect Roof Steel Admin Bldg +1 Day for Design Change															
1480	Erect Pre-Cast Walls 3rd Floor Admin Bldg	4	4	0	04SEP03	10SEP03	-7	-1d	Erect Pre-Cast Walls 3rd Floor Admin Bldg															
Maintenance Building																								
1370	Erect Steel for Maint Bldg (shell & roof)	12	13	0	04AUG03	25AUG03	-4	7d	Erect Steel for Maint Bldg (shell & roof) +1 Day for Design Change															
1510	Erect Pre-Cast Walls Maint Bldg	4	4	0	26AUG03	01SEP03	-4	7d	Erect Pre-Cast Walls Maint Bldg															

RFI Impact – Illustrated

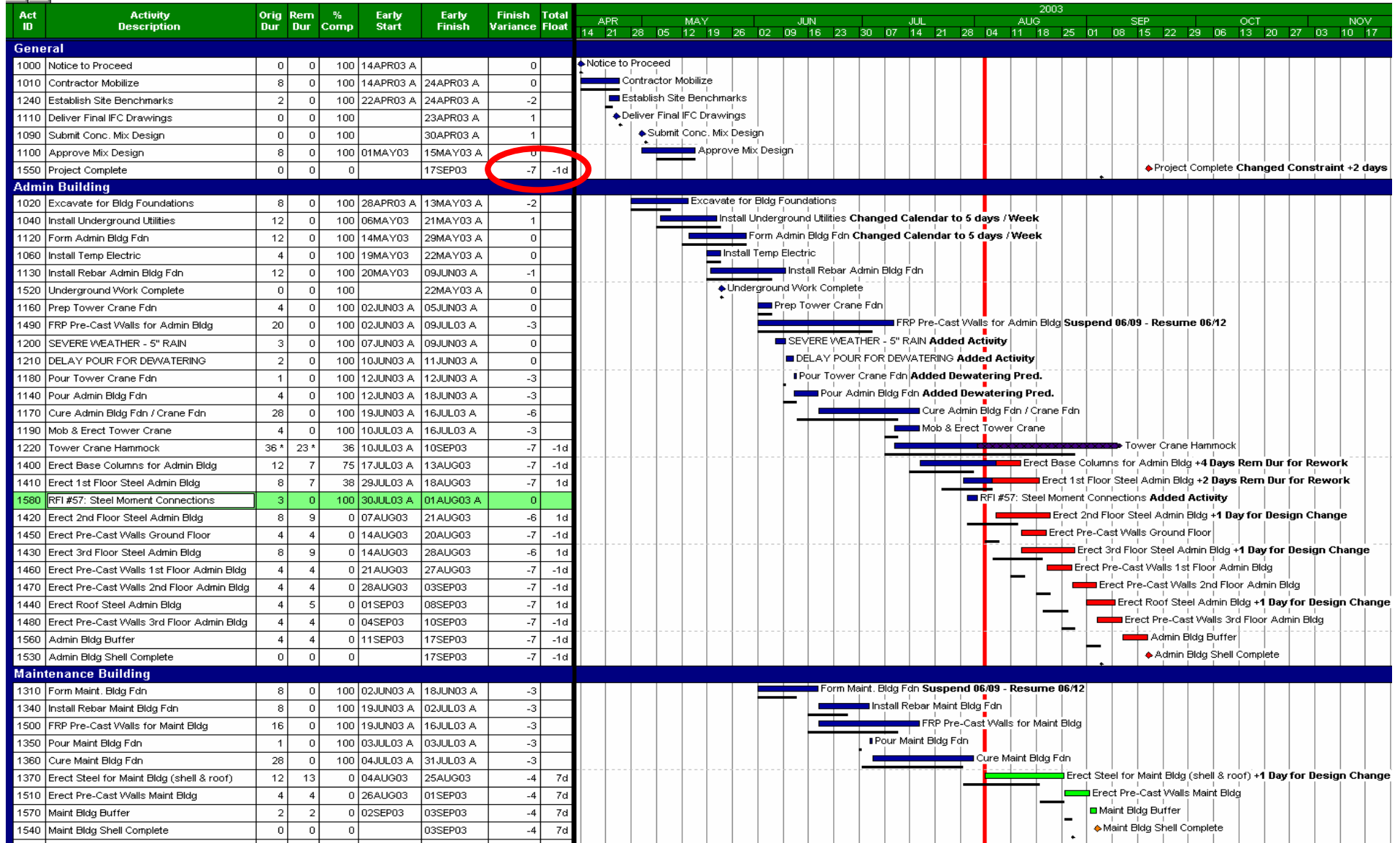
Layout: IMPC - Organized b Filter: STL - Structural Steel Lower views:



RFI Impact – Final

Layout: BLDG - Organized b Filter: All - All activities Lower views:

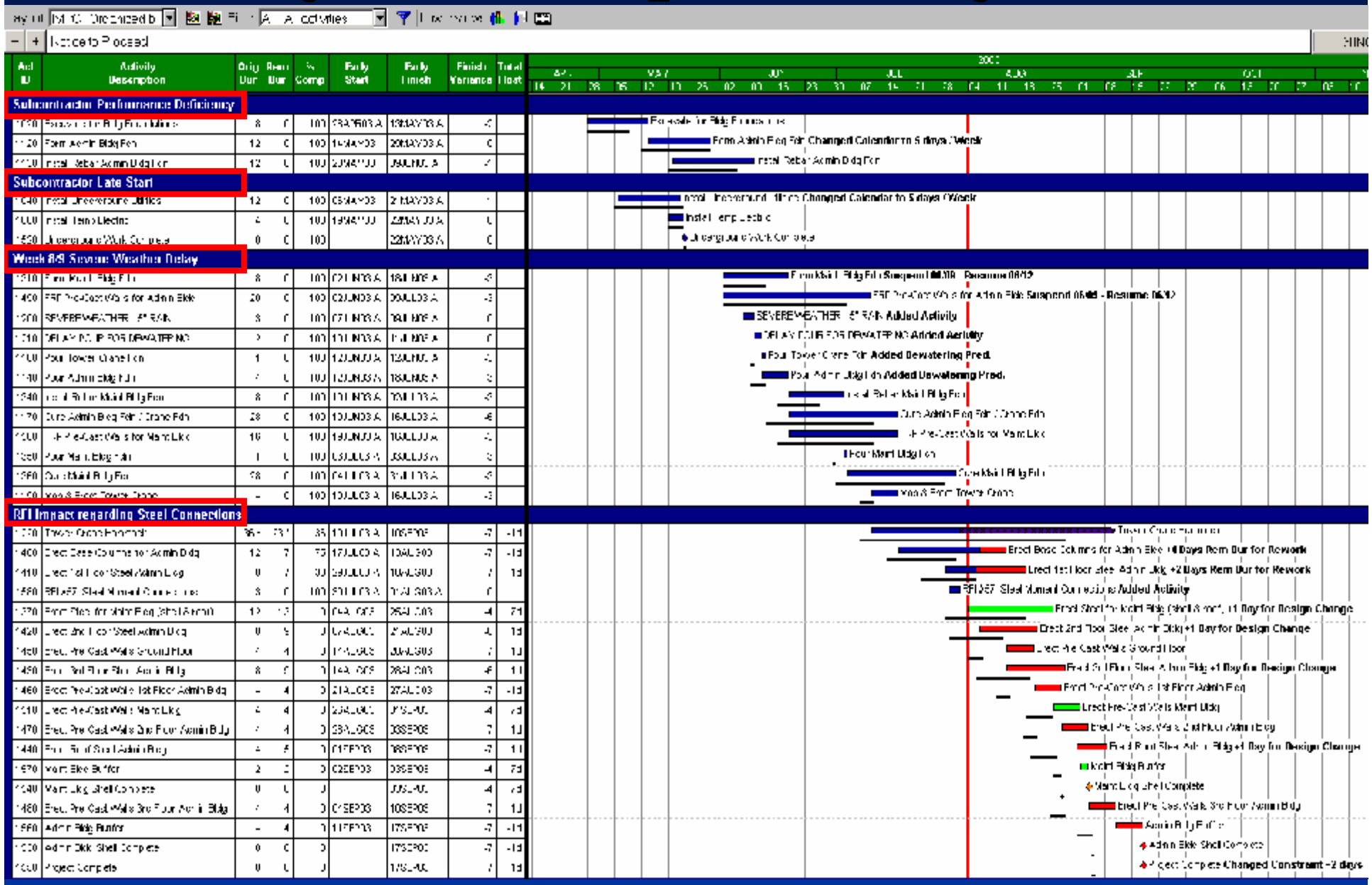
RFI #57: Steel Moment Connections



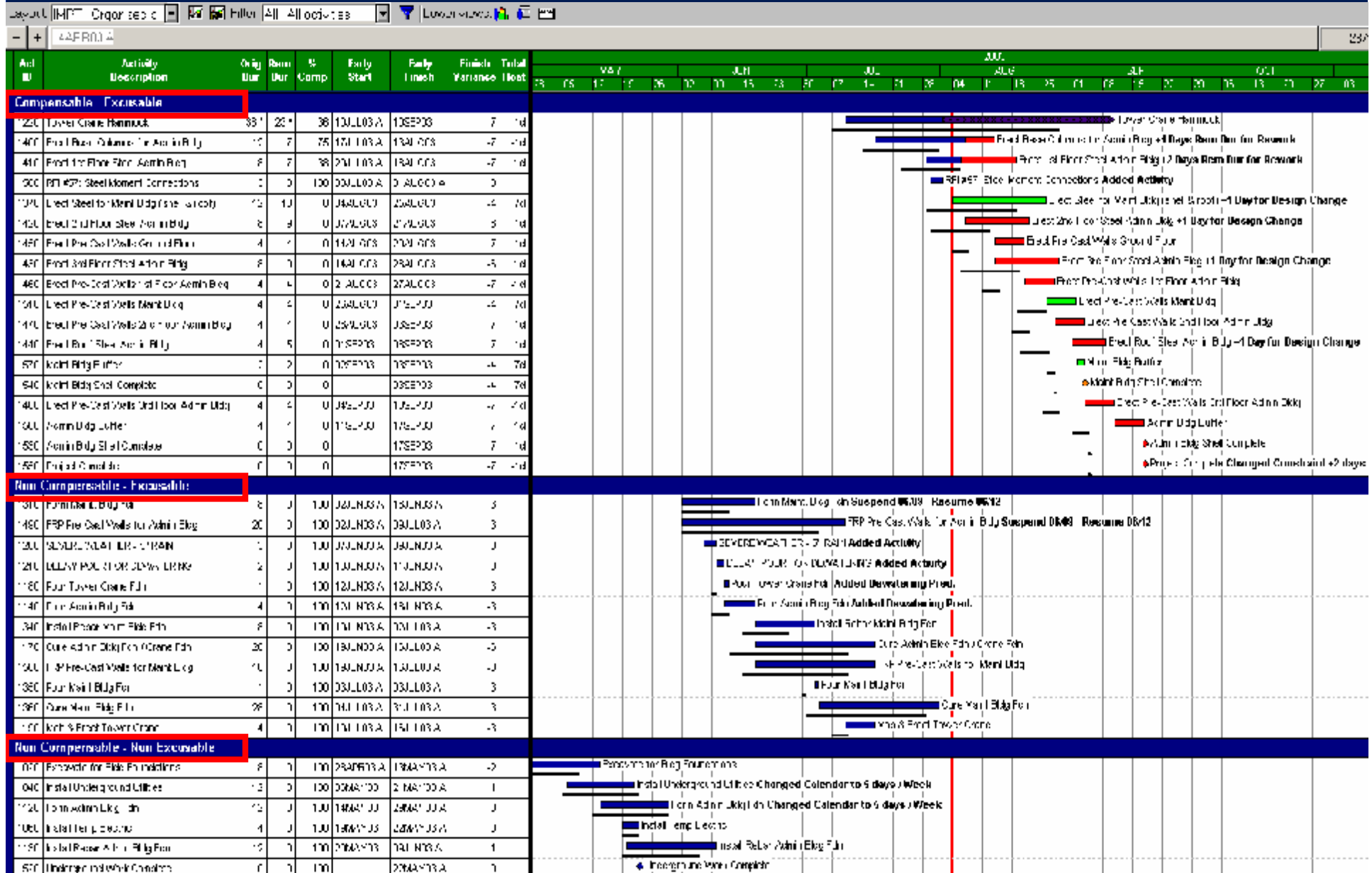
Analysis of Impacts

- n Analyze Impacts Individually and as a whole
- n Isolate the effect of each impact if possible
- n Easier to do if analyzed at the time they happen~

Analysis of Impacts – By Event



Analysis of Impacts – By Type



Presentation of Impacts

- n Illustrate Impacts, then:
 - n Communicate the impact
 - n Get acknowledgement of the impact
 - n Get extension
 - n Present Multiple Options for Recovery (with \$'s)
 - n Develop new plan to proceed forward~

Presenting Options - RFI

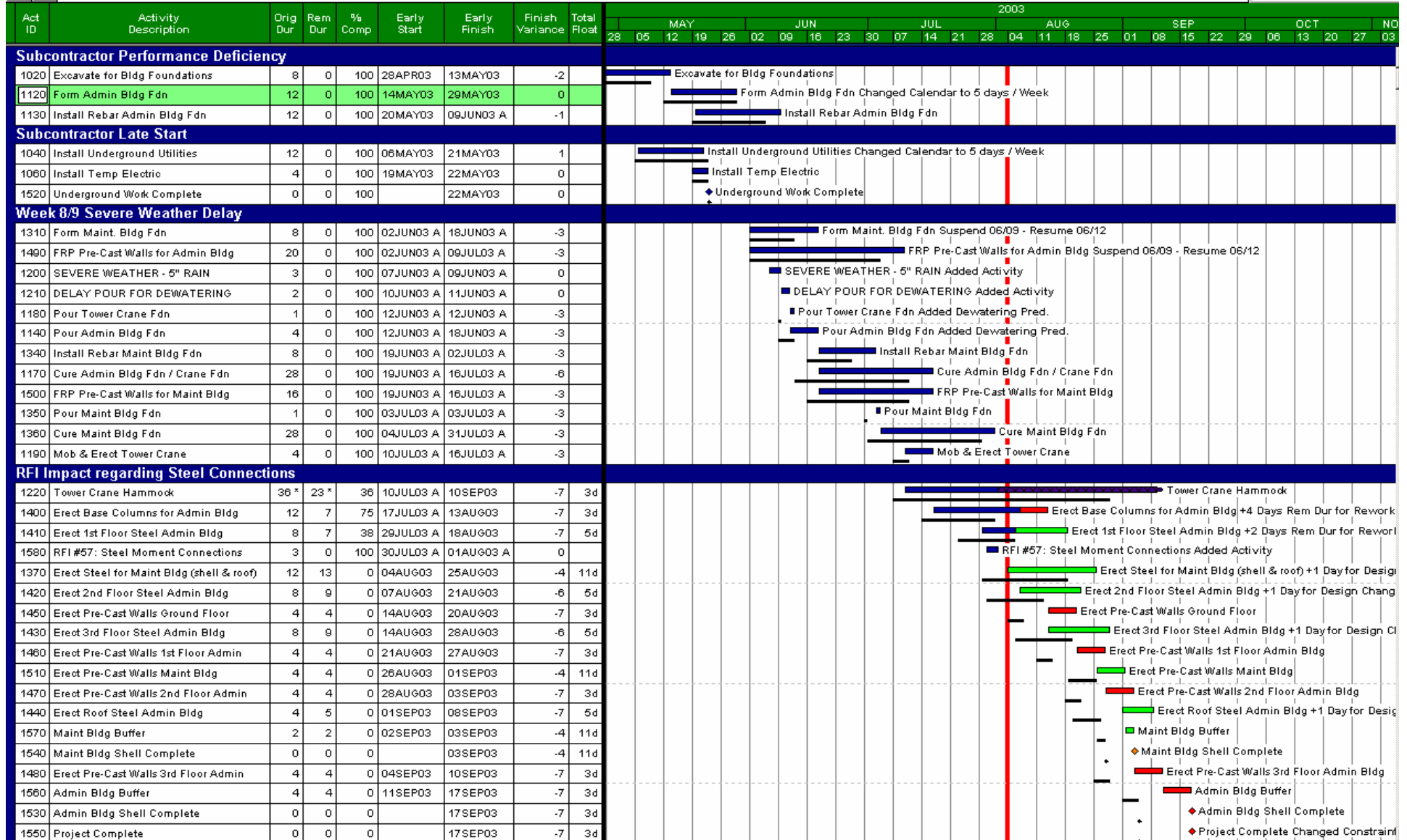
- n Leave as is, finish 7 days late
 - nPro = costs and risks are known, plan is in place
 - nCon = extended GC's, Equipment \$'s
- n Work crane related activities 5 or 6 days / Week
 - nPro = Finish sooner, decreased GC & Equip. \$'s
 - nCon = Increased direct \$'s, Decreased Productivity, increased Safety exposure
- n Re-sequence the work (if possible)
 - nPro = Finish sooner, decreased GC & Equip. \$'s
 - nCon = Increased Safety Risk, Decreased Productivity~

RFI Impact – Whole Schedule

Layout: IMPC - Organized b Filter: All - All activities Lower views:

1120

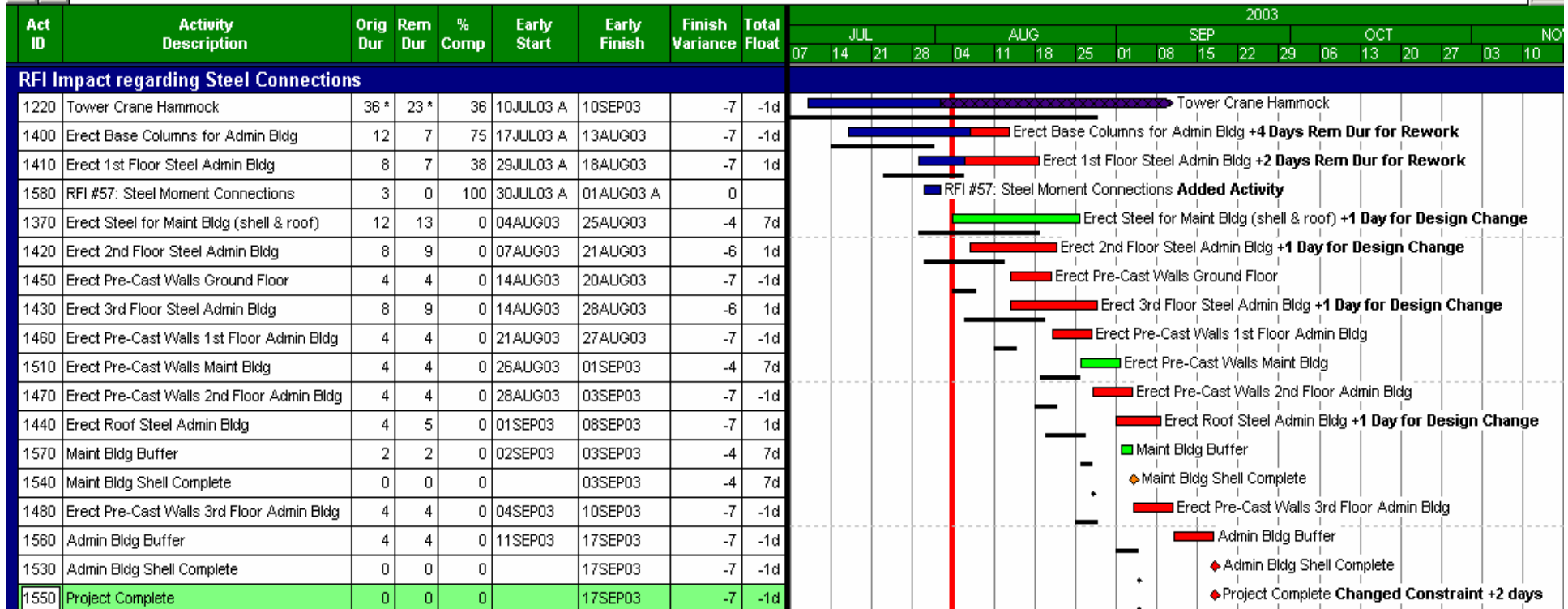
20AUG03 Wed



RFI Impact – Isolated

Layout: IMPC - Organized b Filter: All - All activities Lower views:

1550



RFI Impact – Date Extension

Layout: BLDG - Organized b Filter: All - All activities Lower views:

- + -7

Act ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	2003													
									SEP	OCT	NOV	DEC	JAN									
1000	Notice to Proceed	0	0	100	14APR03 A		0															
1010	Contractor Mobilize	8	0	100	14APR03 A	24APR03 A	0															
1240	Establish Site Benchmarks	2	0	100	22APR03 A	24APR03 A	-2															
1110	Deliver Final IFC Drawings	0	0	100		23APR03 A	1															
1090	Submit Conc. Mix Design	0	0	100		30APR03 A	1															
1100	Approve Mix Design	8	0	100	01MAY03	15MAY03 A	0															
1550	Project Complete	0	0	0		17SEP03	-7	-1d	♦ Project Complete Changed Constraint +2 days													

Admin Building

1020	Excavate for Bldg Foundations	8	0	100	28APR03 A	13MAY03 A		
1040	Install Underground Utilities	12	0	100	06MAY03	21MAY03 A		
1120	Form Admin Bldg Fdn	12	0	100	14MAY03	29MAY03 A		
1060	Install Temp Electric	4	0	100	19MAY03	22MAY03 A		
1130	Install Rebar Admin Bldg Fdn	12	0	100	20MAY03	09JUN03 A		
1520	Underground Work Complete	0	0	100		22MAY03 A		
1160	Prep Tower Crane Fdn	4	0	100	02JUN03 A	05JUN03 A		
1490	FRP Pre-Cast Walls for Admin Bldg	20	0	100	02JUN03 A	09JUL03 A		
1200	SEVERE WEATHER - 5" RAIN	3	0	100	07JUN03 A	09JUN03 A		
1210	DELAY POUR FOR DEWATERING	2	0	100	10JUN03 A	11JUN03 A		
1180	Pour Tower Crane Fdn	1	0	100	12JUN03 A	12JUN03 A		
1140	Pour Admin Bldg Fdn	4	0	100	12JUN03 A	18JUN03 A		
1170	Cure Admin Bldg Fdn / Crane Fdn	28	0	100	19JUN03 A	16JUL03 A		
1190	Mob & Erect Tower Crane	4	0	100	10JUL03 A	16JUL03 A		
1220	Tower Crane Hammock	36 *	23 *	36	10JUL03 A	10SEP03		
1400	Erect Base Columns for Admin Bldg	12	7	75	17JUL03 A	13AUG03		
1410	Erect 1st Floor Steel Admin Bldg	8	7	38	29JUL03 A	18AUG03		
1580	RFI #57: Steel Moment Connections	3	0	100	30JUL03 A	01AUG03 A		
1420	Erect 2nd Floor Steel Admin Bldg	8	9	0	07AUG03	21AUG03		
1450	Erect Pre-Cast Walls Ground Floor	4	4	0	14AUG03	20AUG03		

Constraints - SI RFI IMPACT 6

1550 - Project Complete

Start constraint
 Finish constraint

Early
 Late

Start on
 Expected finish

Float constraint
 Zero total float
 As late as possible

16SEP03

September 2003						
Sun	Mon	Tue	Wed	Thu	Fri	Sat
	1	2	3	4	5	6
7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30				

16SEP03

RFI Impact – Date Extension

Layout: BLDG - Organized b Filter: All - All activities Lower views:

Changed Constraint +2 days Weather, +4 days RFI

Act ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	2003												
									SEP 15	SEP 22	SEP 29	OCT 06	OCT 13	OCT 20	OCT 27	NOV 03	NOV 10	NOV 17	NOV 24	DEC 01	DEC 08
General																					
1000	Notice to Proceed	0	0	100	14APR03 A		0														
1010	Contractor Mobilize	8	0	100	14APR03 A	24APR03 A	0														
1240	Establish Site Benchmarks	2	0	100	22APR03 A	24APR03 A	-2														
1110	Deliver Final IFC Drawings	0	0	100		23APR03 A	1														
1090	Submit Conc. Mix Design	0	0	100		30APR03 A	1														
1100	Approve Mix Design	8	0	100	01MAY03	15MAY03 A	0														
1550	Project Complete	0	0	0		17SEP03	-7	-1d	♦ Project Complete Changed Constraint +2 days Weather, +4 days RFI												
Admin Building																					
1020	Excavate for Bldg Foundations	8	0	100	28APR03 A	13MAY03 A															
1040	Install Underground Utilities	12	0	100	06MAY03	21MAY03 A															
1120	Form Admin Bldg Fdn	12	0	100	14MAY03	29MAY03 A															
1060	Install Temp Electric	4	0	100	19MAY03	22MAY03 A															
1130	Install Rebar Admin Bldg Fdn	12	0	100	20MAY03	09JUN03 A															
1520	Underground Work Complete	0	0	100		22MAY03 A															
1160	Prep Tower Crane Fdn	4	0	100	02JUN03 A	05JUN03 A															
1490	FRP Pre-Cast Walls for Admin Bldg	20	0	100	02JUN03 A	09JUL03 A															
1200	SEVERE WEATHER - 5" RAIN	3	0	100	07JUN03 A	09JUN03 A															
1210	DELAY POUR FOR DEWATERING	2	0	100	10JUN03 A	11JUN03 A															
1180	Pour Tower Crane Fdn	1	0	100	12JUN03 A	12JUN03 A															
1140	Pour Admin Bldg Fdn	4	0	100	12JUN03 A	18JUN03 A															
1170	Cure Admin Bldg Fdn / Crane Fdn	28	0	100	19JUN03 A	16JUL03 A															
1190	Mob & Erect Tower Crane	4	0	100	10JUL03 A	16JUL03 A															
1220	Tower Crane Hammock	36 *	23 *	36	10JUL03 A	10SEP03															
1400	Erect Base Columns for Admin Bldg	12	7	75	17JUL03 A	13AUG03															
1410	Erect 1st Floor Steel Admin Bldg	8	7	38	29JUL03 A	18AUG03															
1580	RFI #57: Steel Moment Connections	3	0	100	30JUL03 A	01AUG03 A															
1420	Erect 2nd Floor Steel Admin Bldg	8	9	0	07AUG03	21AUG03															
1450	Erect Pre-Cast Walls Ground Floor	4	4	0	14AUG03	20AUG03															
1430	Erect 3rd Floor Steel Admin Bldg	8	0	0	14AUG03	28AUG03															

Constraints - SI RFI IMPACT 6

1550 - Project Complete

Start constraint

Finish constraint

Early

Late

Start on

Expected finish

Float constraint

Zero total float

As late as possible

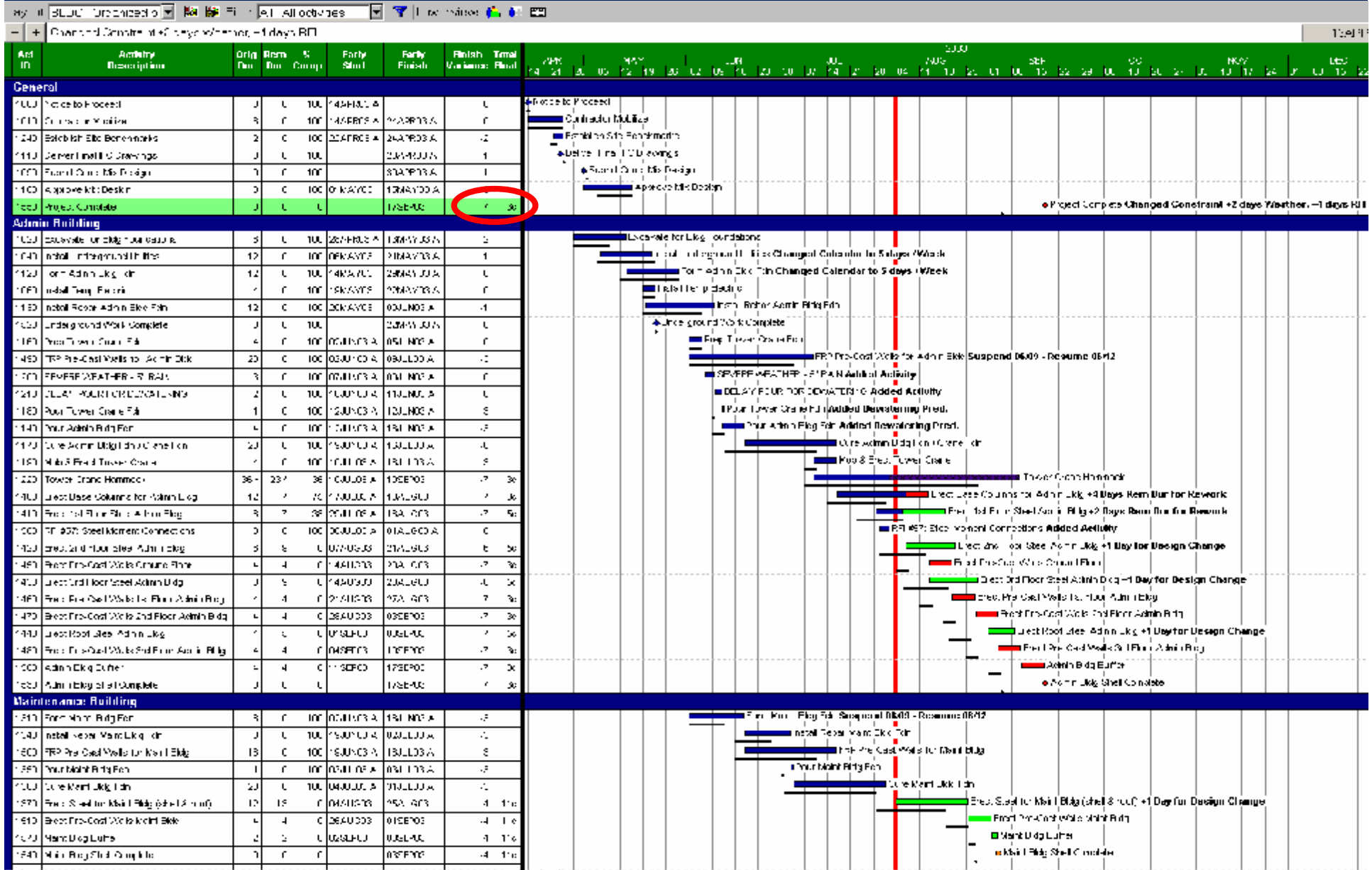
23SEP03

September 2003

Sun	Mon	Tue	Wed	Thu	Fri	Sat
	1	2	3	4	5	6
7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30				

23SEP03

RFI Impact - Revised End Date



Presenting Options – 5 Days / Week

Layout: IMPC-Organized b Filter: IMPC-By Impact # Lower views:

24JUN03 Tue

Act ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	2003															
									JUN 23	JUN 30	JUL 07	JUL 14	JUL 21	JUL 28	AUG 04	AUG 11	AUG 18	AUG 25	SEP 01	SEP 08	SEP 15	SEP 22	SEP 29	OCT 06
RFI Impact regarding Steel Connections																								
1220	Tower Crane Hammock	32*	19*	41	10JUL03 A	03SEP03	-3	7d	Tower Crane Hammock															
1400	Erect Base Columns for Admin Bldg	12	7	75	17JUL03 A	12AUG03	-8	9d	5-10's schedule Erect Base Columns for Admin Bldg +4 Days Rem Dur for Rework															
1410	Erect 1st Floor Steel Admin Bldg	8	7	38	29JUL03 A	14AUG03	-7	11d	5-10's schedule Erect 1st Floor Steel Admin Bldg +2 Days Rem Dur for Rework															
1580	RFI #57: Steel Moment Connections	3	0	100	30JUL03 A	01AUG03 A	0		5-10's schedule RFI #57: Steel Moment Connections Added Activity															
1370	Erect Steel for Maint Bldg (shell & roof)	12	13	0	04AUG03	20AUG03	-2	18d	5-10's schedule Erect Steel for Maint Bldg (shell & roof) +1 Day for Design Change															
1420	Erect 2nd Floor Steel Admin Bldg	8	9	0	06AUG03	18AUG03	-4	12d	5-10's schedule Erect 2nd Floor Steel Admin Bldg +1 Day for Design Change															
1430	Erect 3rd Floor Steel Admin Bldg	8	9	0	12AUG03	22AUG03	-3	12d	5-10's schedule Erect 3rd Floor Steel Admin Bldg +1 Day for Design Change															
1450	Erect Pre-Cast Walls Ground Floor	4	4	0	13AUG03	18AUG03	-7	9d	5-10's schedule Erect Pre-Cast Walls Ground Floor															
1460	Erect Pre-Cast Walls 1st Floor Admin Bldg	4	4	0	19AUG03	22AUG03	-6	9d	5-10's schedule Erect Pre-Cast Walls 1st Floor Admin Bldg															
1510	Erect Pre-Cast Walls Maint Bldg	4	4	0	21AUG03	26AUG03	-1	18d	5-10's schedule Erect Pre-Cast Walls Maint Bldg															
1470	Erect Pre-Cast Walls 2nd Floor Admin Bldg	4	4	0	25AUG03	28AUG03	-5	9d	5-10's schedule Erect Pre-Cast Walls 2nd Floor Admin Bldg															
1440	Erect Roof Steel Admin Bldg	4	5	0	25AUG03	29AUG03	-3	12d	5-10's schedule Erect Roof Steel Admin Bldg +1 Day for Design Change															
1570	Maint Bldg Buffer	2	2	0	27AUG03	28AUG03	-1	14d	Maint Bldg Buffer															
1540	Maint Bldg Shell Complete	0	0	0		28AUG03	-1	14d	Maint Bldg Shell Complete															
1480	Erect Pre-Cast Walls 3rd Floor Admin Bldg	4	4	0	29AUG03	03SEP03	-4	9d	5-10's schedule Erect Pre-Cast Walls 3rd Floor Admin Bldg															
1560	Admin Bldg Buffer	4	4	0	04SEP03	10SEP03	-3	7d	Admin Bldg Buffer															
1530	Admin Bldg Shell Complete	0	0	0		10SEP03	-3	7d	Admin Bldg Shell Complete															
1550	Project Complete	0	0	0		10SEP03	-3	7d	Project Complete Changed Constraint +2 days Weather, +4 days RFI															

Presenting Options – 6 Days / Week

Layout: IMPC- Organized b Filter: IMPC- By Impact# Lower views:

Erect Pre-Cast Walls 3rd Floor Admin Bldg

23JUN03 Mc

Act ID	Activity Description	Orig Dur	Rem Dur	% Comp	Early Start	Early Finish	Finish Variance	Total Float	2003														
									JUN 23	JUN 30	JUL 07	JUL 14	JUL 21	JUL 28	AUG 04	AUG 11	AUG 18	AUG 25	SEP 01	SEP 08	SEP 15	SEP 22	SEP 29
RFI Impact regarding Steel Connections																							
1220	Tower Crane Hammock	29 *	16 *	45	10JUL03 A	29AUG03	0	10d	Tower Crane Hammock														
1400	Erect Base Columns for Admin Bldg	12	7	75	17JUL03 A	11AUG03	-9	15d	6-10's schedule Erect Base Columns for Admin Bldg +4 Days Rem Dur for Rework														
1410	Erect 1st Floor Steel Admin Bldg	8	7	38	29JUL03 A	13AUG03	-7	17d	6-10's schedule Erect 1st Floor Steel Admin Bldg +2 Days Rem Dur for Rework														
1580	RFI #57: Steel Moment Connections	3	0	100	30JUL03 A	01AUG03 A	0		6-10's schedule RFI #57: Steel Moment Connections Added Activity														
1370	Erect Steel for Maint Bldg (shell & roof)	12	13	0	04AUG03	18AUG03	0	25d	6-10's schedule Erect Steel for Maint Bldg (shell & roof) +1 Day for Design Change														
1420	Erect 2nd Floor Steel Admin Bldg	8	9	0	06AUG03	15AUG03	-3	18d	6-10's schedule Erect 2nd Floor Steel Admin Bldg +1 Day for Design Change														
1430	Erect 3rd Floor Steel Admin Bldg	8	9	0	11AUG03	20AUG03	-1	18d	6-10's schedule Erect 3rd Floor Steel Admin Bldg +1 Day for Design Change														
1450	Erect Pre-Cast Walls Ground Floor	4	4	0	12AUG03	15AUG03	-7	15d	6-10's schedule Erect Pre-Cast Walls Ground Floor														
1460	Erect Pre-Cast Walls 1st Floor Admin Bldg	4	4	0	16AUG03	20AUG03	-5	15d	6-10's schedule Erect Pre-Cast Walls 1st Floor Admin Bldg														
1510	Erect Pre-Cast Walls Maint Bldg	4	4	0	19AUG03	22AUG03	2	25d	6-10's schedule Erect Pre-Cast Walls Maint Bldg														
1470	Erect Pre-Cast Walls 2nd Floor Admin Bldg	4	4	0	21AUG03	25AUG03	-3	15d	6-10's schedule Erect Pre-Cast Walls 2nd Floor Admin Bldg														
1440	Erect Roof Steel Admin Bldg	4	5	0	21AUG03	26AUG03	0	18d	6-10's schedule Erect Roof Steel Admin Bldg +1 Day for Design Change														
1570	Maint Bldg Buffer	2	2	0	25AUG03	26AUG03	1	16d	Maint Bldg Buffer														
1480	Erect Pre-Cast Walls 3rd Floor Admin Bldg	4	4	0	26AUG03	29AUG03	-1	15d	6-10's schedule Erect Pre-Cast Walls 3rd Floor Admin Bldg														
1540	Maint Bldg Shell Complete	0	0	0		26AUG03	1	16d	Maint Bldg Shell Complete														
1560	Admin Bldg Buffer	4	4	0	01SEP03	04SEP03	0	10d	Admin Bldg Buffer														
1530	Admin Bldg Shell Complete	0	0	0		04SEP03	0	10d	Admin Bldg Shell Complete														
1550	Project Complete	0	0	0		04SEP03	0	10d	Project Complete Changed Constraint +2 days Weather, +4 days RFI														

Capturing Delays and Impacts Summary

- n Foundation of schedule must be sound
 - n Cover scope of work for all parties
 - n Coding structure
 - n Logic
 - n Durations
- n Update Regularly
 - n File, Save As, ... for every update period
 - n Capture AS, AF, % Comp., RD every week
 - n Analyze the Update
 - n Maintain scheduler's narrative & log~

Capturing Delays and Impacts Summary

n Capture the Impacts

- n Add impacts to the schedule as they happen
- n Log changes to the schedule
- n Code the impact
- n Analyze

n Communicate

- n Present the impact
- n Get Acknowledgement
- n Present Options
- n Make a new plan~

Scheduling Techniques Summary

n Solid Plan

- n Contractual Language

- n Integrated Schedule – 5 Phases

- n CPM, Resource Loaded

n Built Well

- n “Mechanics” are correct

- n Coding / Structure is sound

- n Protocol developed early~

Scheduling Techniques Summary

n Check the Schedule

- n Peer Review
- n Review with Core Team
- n Perform Risk Analysis

n Use the Schedule

- n Field Information
- n Management Information

n Capture the Problems

- n Illustrate Impacts
- n Forecast Delays
- n Provide Options~



The End

Scheduling Techniques to Optimize Execution
Tony Bolstad, *Senior Project Controls Manager*,
Scheduling & Information Services, Inc.
Tony.Bolstad@1sis.com

509 427-4474

Please contact author prior to reproduction or distribution for other than personal use.

www.1sis.com

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